



12 MODULI COMPONENTI

12 MODULAR COMPONENTS

12.1 SISTEMA MODULARE PER RECINZIONI
E CANCELLI IN ABBINAMENTO

12.1 MODULAR FENCING SYSTEM AND
MATCHING GATES

12



La saldatura automatica
Automatic welding

ZINCATURA - GALVANIZATION

VERZINKUNG - CINCADO - ZINGAGE

Questo procedimento viene effettuato sui cancelli finiti o recinzioni al fine di proteggere in maniera definitiva dalla ruggine. Si effettua immergendo la composizione in un bagno galvanico con metallo di zinco e cianuro di sodio e sul pezzo si deposita una pellicola argentata che protegge dagli agenti atmosferici. Un maggior risultato si ottiene se precedentemente si è sabbiato il pezzo.

Zincatura a caldo: zincatura effettuata con bagno alcalino a caldo con forte potere penetrante.

Zincatura a freddo: zincatura effettuata in bagno acido a bassa temperatura con scarso potere penetrante. Certamente più economica della precedente.

This process is carried out on finish gates or fences in order to definitely protect them from the rust. The result is obtained by immersing the module inside a galvanic bath with zinc metal and sodium cyanide. What you get is a silver membrane which deposits on the piece and protects it from the atmospheric agents. You will obtain a better result if the piece has been previously sandblasted.

Hot galvanization: process made with a hot alkaline bath having a strong penetrating power.

Cold galvanization: process made with a low temperature acid bath having a poor penetrating power. Obviously this second solution is cheaper than the first one.

Dieses Verfahren wird als endgültiger Rostschutz an Gittertoren und Zäunen angewandt. Das Teil wird in einen Galvanischenbad mit Zinkmetall und Natriumcyanid eingetaucht; so bildet sich eine silberne Schutzschicht auf der Oberfläche. Ein besseres Ergebnis wird erreicht, wenn das Stück vorab sandgeblasen wird.

Heissverzinkung: eine Verzinkung die in einem heissen alkalisches Bad durchgeführt wird, das eine starke Penetration gewährleistet.

Kaltverzinkung: eine Verzinkung die in einem kalten sauerhaltigen Bad mit geringer Penetrationfähigkeit durchgeführt wird. Sicher kostengünstiger als die Heissverzinkung.

Este procedimiento se hace para las verjas (cancelas) finidas y cercas para protegerlas definitivamente del óxido. Se efectua sumergiendo la composición en un baño galvánico con metal de cinc y cianuro de sodio; sobre de la pieza se deposita una película plateada que protege de los agentes atmosféricos.

Un resultado mejor puede ser obtenido si la pieza ha sido anteriormente arenada.

Cincado en caliente: es un cincado efectuado con baño alcalino en caliente y con fuerte poder penetrante.

Cincado en frío: es un cincado efectuado en baño ácido con baja temperatura y con escaso poder penetrante.

Por su puesto el cincado en frío es más economico del anterior.

On fait ce procédé sur les portails assemblés ou clôtures pour protéger définitivement contre la rouille. On plonge la composition dans un bain galvanique avec métal de zinc et cyanure de sodium ; une pellicule argentée qui protège des agents atmosphériques se dépose sur la pièce. On obtient un meilleur résultat si la pièce a été précédemment sablée.

Zingage à chaud : zingage effectué avec bain alcalin à chaud qui a un grand pouvoir pénétrant .

Zingage à froid : zingage effectué avec bain acide à faible température qui a peu de pouvoir pénétrant.

Cette deuxième solution est certainement plus économique.

MODULI COMPONENTI

MODULAR COMPONENTS



12

Artifer



particolari che fanno la differenza - details which make the difference




particolari che fanno la differenza • details which make the difference

12.1

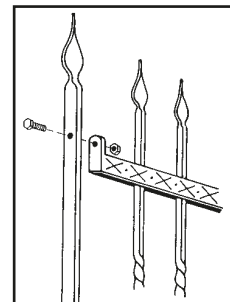
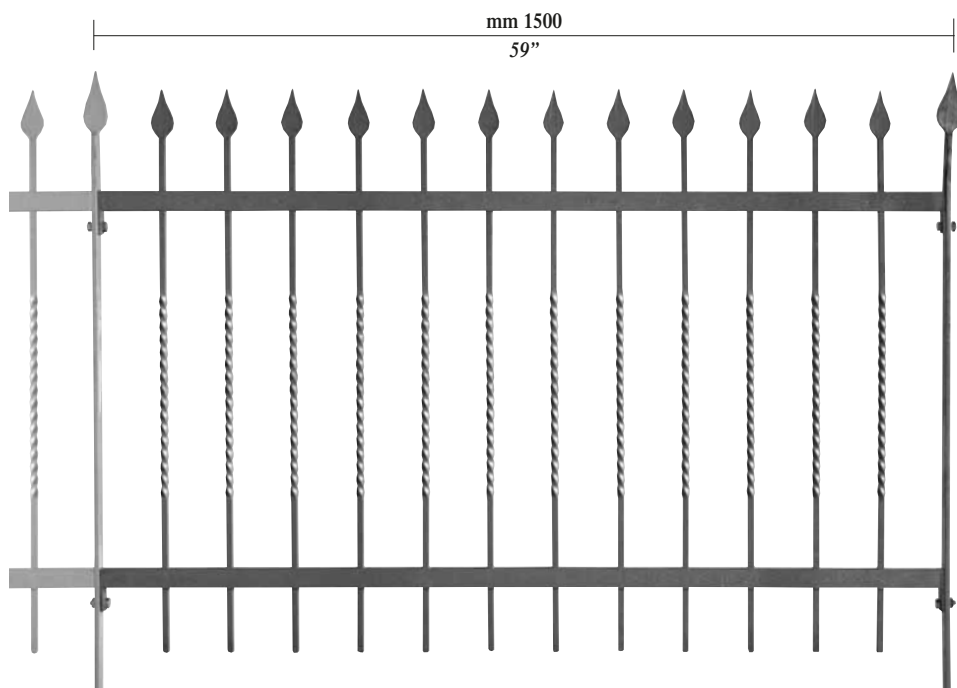


 **Martellato**
Hammered

 **Rifinito a caldo**
Hot finished

 **Forgiato a mano**
Hand forged

Particolare finitura
Finish detail



MCRL 01Z

MCRL 80 01Z ■ 12 ■ 30 x 6 1500 x 800 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 31-1/2" h

MCRL 100 01Z ■ 12 ■ 30 x 6 1500 x 1000 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 39-3/8" h

MCRL 120 01Z ■ 12 ■ 30 x 6 1500 x 1200 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 47-1/4" h



cancello di abbinamento MCRL 01Z - matching gates MCRL 01Z

CCAL 350 01Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4" x 78-3/4" h



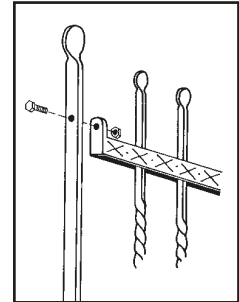
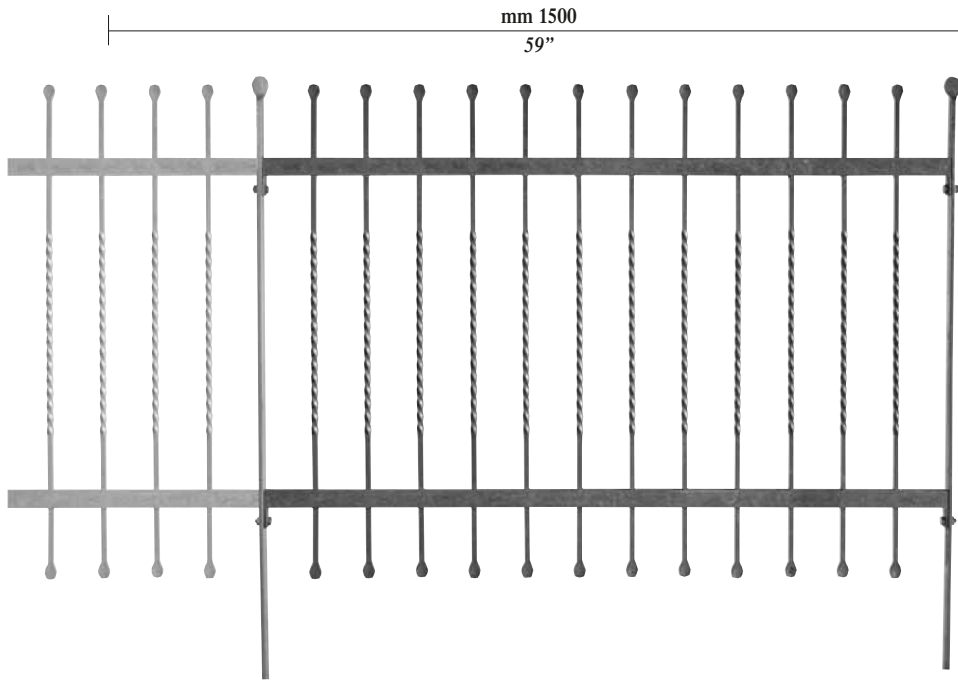
Rif. MCRL 01Z

CCAL 130 01Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8" x 59" h

■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

● *Ferro pieno tondo*
Round iron



12.1

MCRS 01Z

MCRS 80 01Z	■ 12	■ 30 x 6	1500 x 800 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 31-1/2" h
MCRS 100 01Z	■ 12	■ 30 x 6	1500 x 1000 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 39-3/8" h
MCRS 120 01Z	■ 12	■ 30 x 6	1500 x 1200 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 47-1/4" h



cancello di abbinamento MCRS 01Z - matching gates MCRS 01Z


CCAS 350 01Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4" x 78-3/4" h


Rif. MCRS 01Z

CCAS 130 01Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8" x 59" h

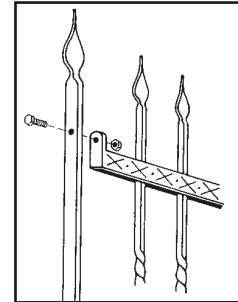
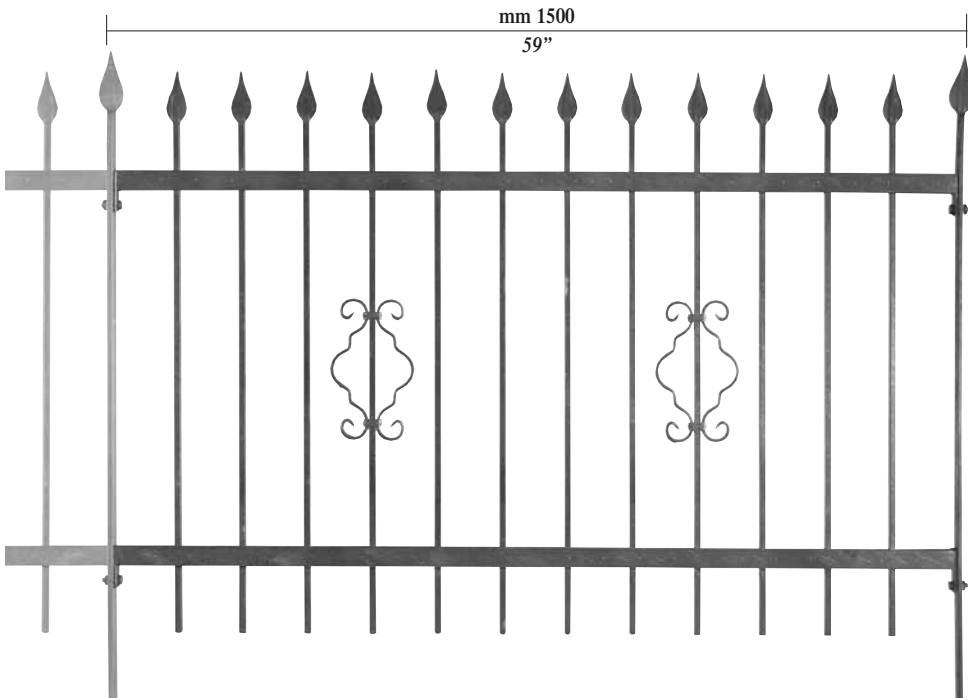


 **Martellato**
Hammered

 **Rifinito a caldo**
Hot finished

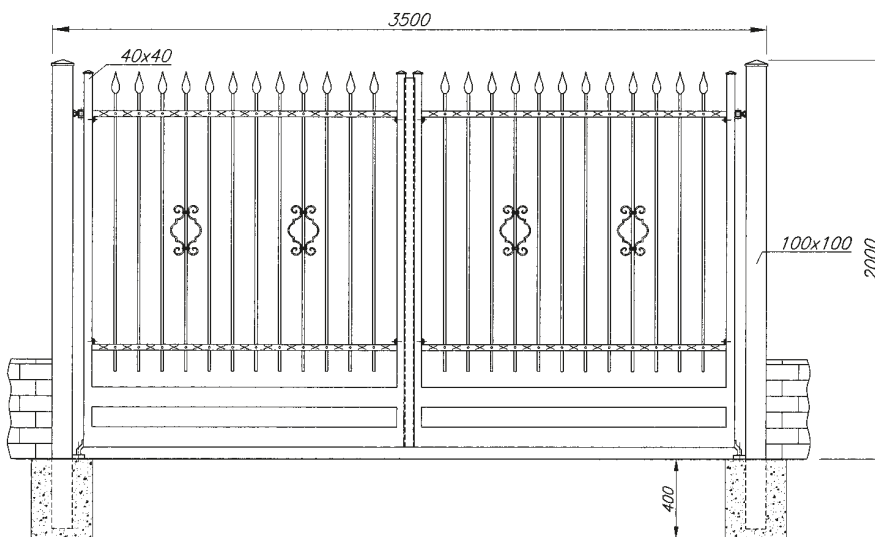
 **Forgiato a mano**
Hand forged

Particolare finitura
Finish detail



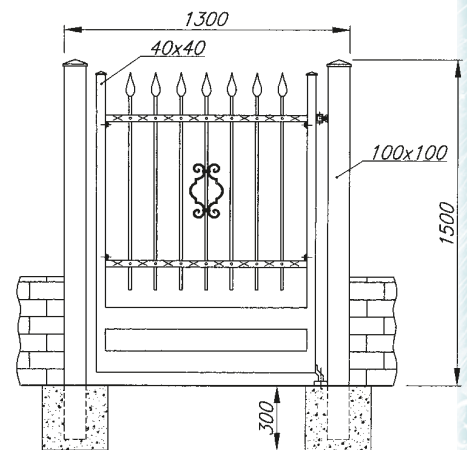
MCRL 02Z

MCRL 80 02Z	■ 12	■ 30 x 6	1500 x 800 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 31-1/2" h
MCRL 100 02Z	■ 12	■ 30 x 6	1500 x 1000 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 39-3/8" h
MCRL 120 02Z	■ 12	■ 30 x 6	1500 x 1200 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 47-1/4" h



cancello di abbinamento MCRL 02Z - matching gates MCRL 02Z

CCAL 350 02Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4" x 78-3/4" h



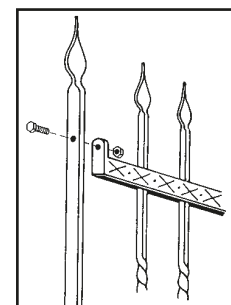
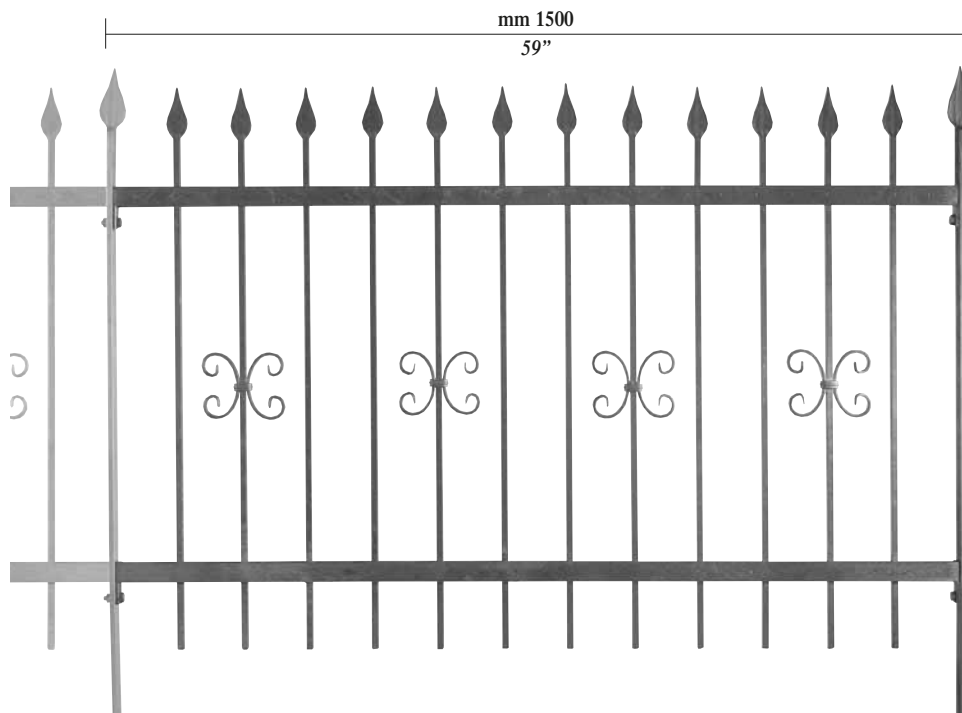
Rif. MCRL 02Z

CCAL 130 02Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8" x 59" h

■ **Ferro pieno quadro**
Square iron

■ **Ferro pieno piatto**
Flat iron

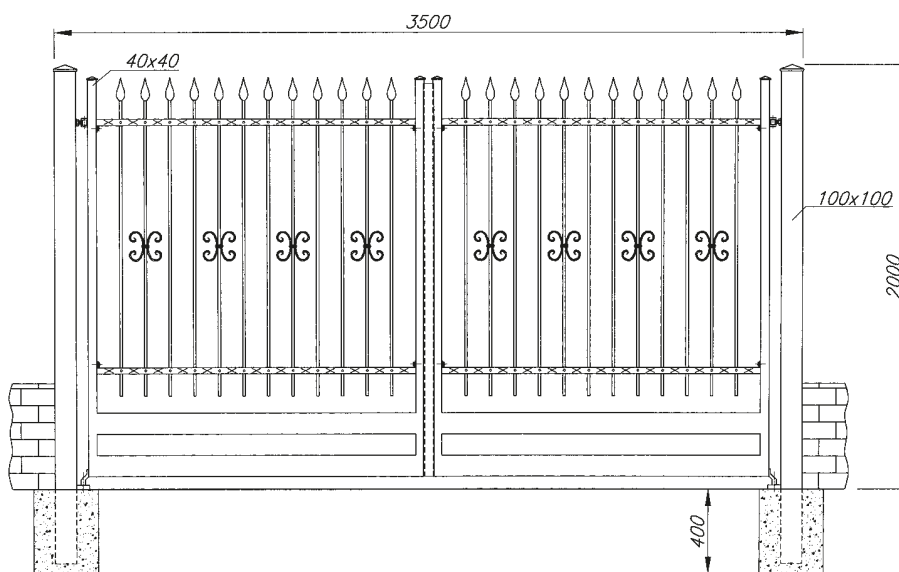
● **Ferro pieno tondo**
Round iron



12.1

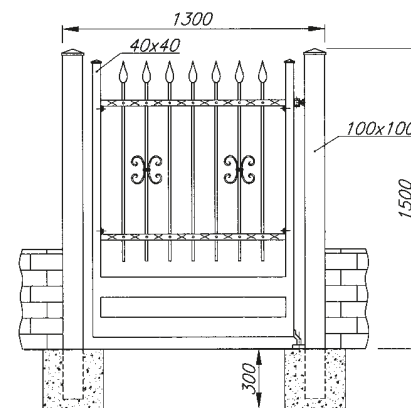
MCRL 03Z

MCRL 80 03Z	■ 12	■ 30 x 6	1500 x 800 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 31-1/2" h
MCRL 100 03Z	■ 12	■ 30 x 6	1500 x 1000 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 39-3/8" h
MCRL 120 03Z	■ 12	■ 30 x 6	1500 x 1200 h	■ 1/2"	■ 1-3/16" x 1/4"	59" x 47-1/4" h



cancello di abbinamento MCRL 03Z - matching gates MCRL 03Z

CCAL 350 03Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4" x 78-3/4" h





Rif. MCRL 03Z

CCAL 130 03Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8" x 51-1/8" h

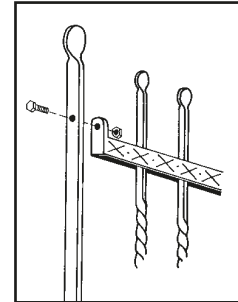
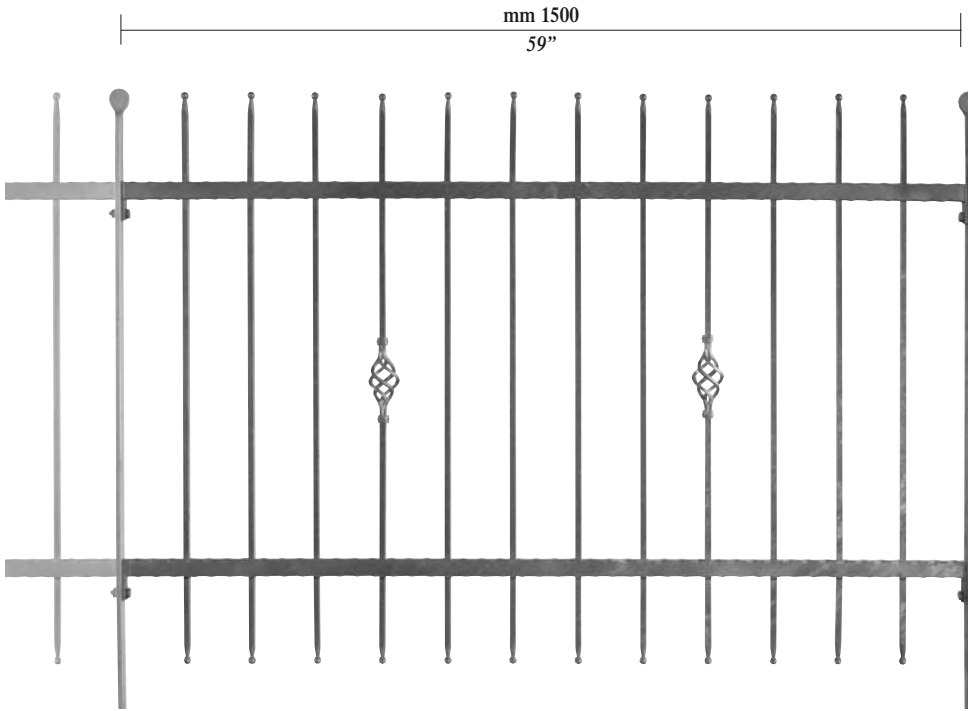


 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail

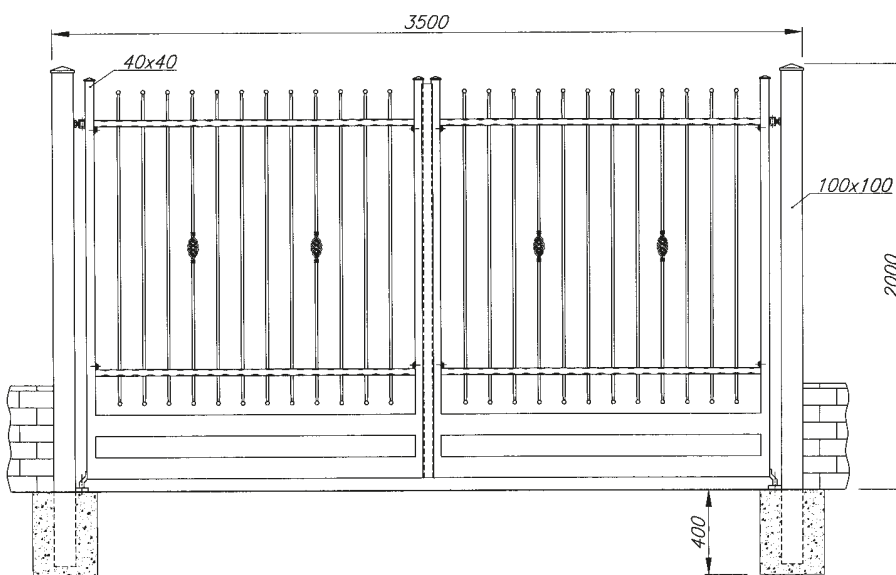


MCRP 01Z

MCRP 80 01Z ■ 12 ■ 30 x 6 1500 x 800 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 31-1/2" h

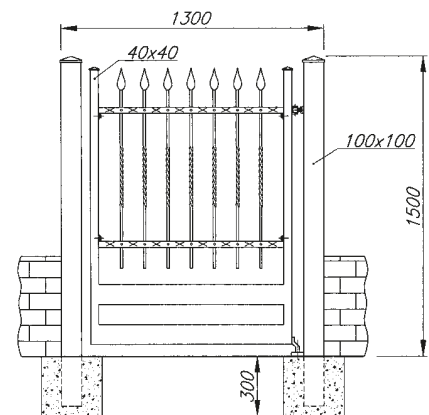
MCRP 100 01Z ■ 12 ■ 30 x 6 1500 x 1000 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 39-3/8" h

MCRP 120 01Z ■ 12 ■ 30 x 6 1500 x 1200 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 47-1/4" h



cancello di abbinamento MCRP 01Z - matching gates MCRP 01Z

CCAP 350 01Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4"x 78-3/4" h



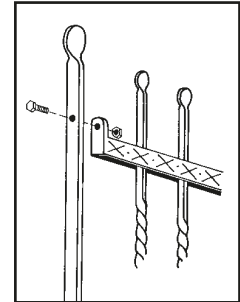
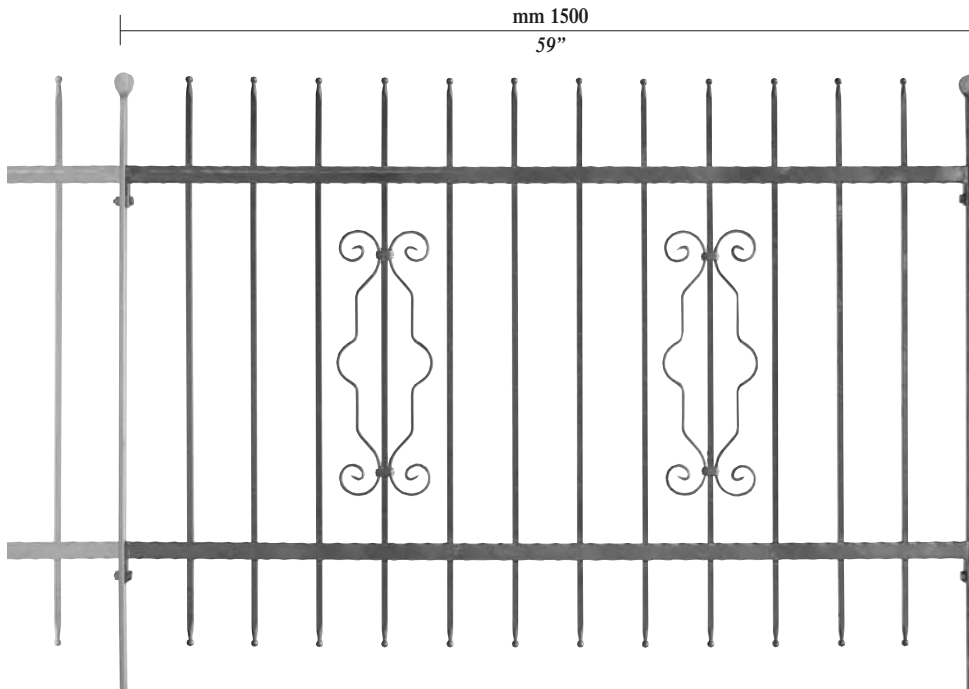
Rif. MCRP 01Z

CCAP 130 01Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8"x 59" h

■ **Ferro pieno quadro**
Square iron

■ **Ferro pieno piatto**
Flat iron

● **Ferro pieno tondo**
Round iron



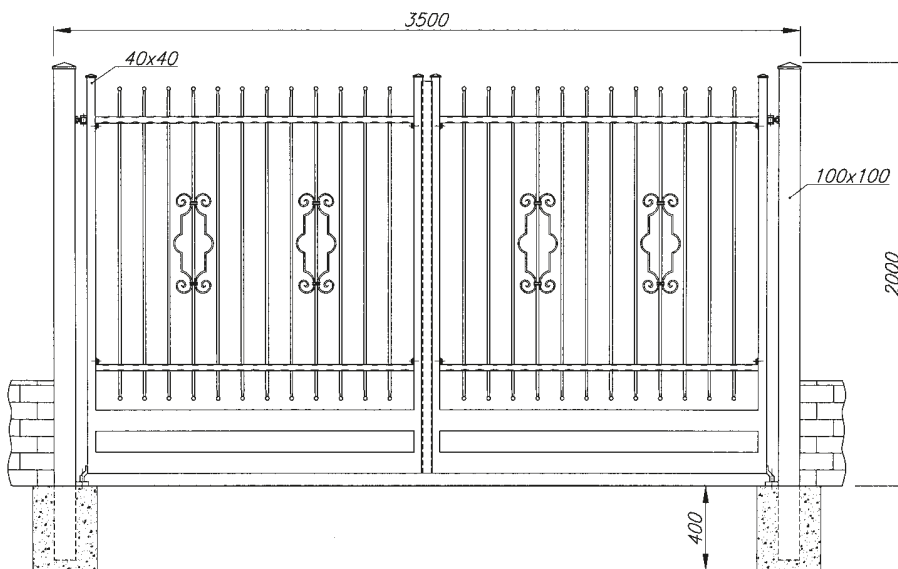
12.1

MCRP 02Z

MCRP 80 02Z ■ 12 ■ 30 x 6 1500 x 800 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 31-1/2" h

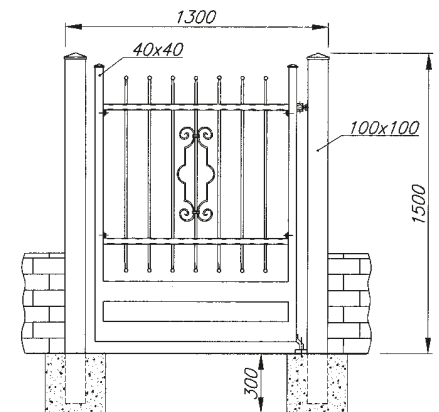
MCRP 100 02Z ■ 12 ■ 30 x 6 1500 x 1000 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 39-3/8" h

MCRP 120 02Z ■ 12 ■ 30 x 6 1500 x 1200 h ■ 1/2" ■ 1-3/16"x 1/4" 59"x 47-1/4" h



cancello di abbinamento MCRP 02Z - matching gates MCRP 02Z

CCAP 350 02Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4"x 78-3/4" h





Rif. MCRP 02Z

CCAP 130 02Z cancello pedonale a 1 anta da mm 1300 x 1500 h
one-door pedestrian gate 51-1/8"x 59" h



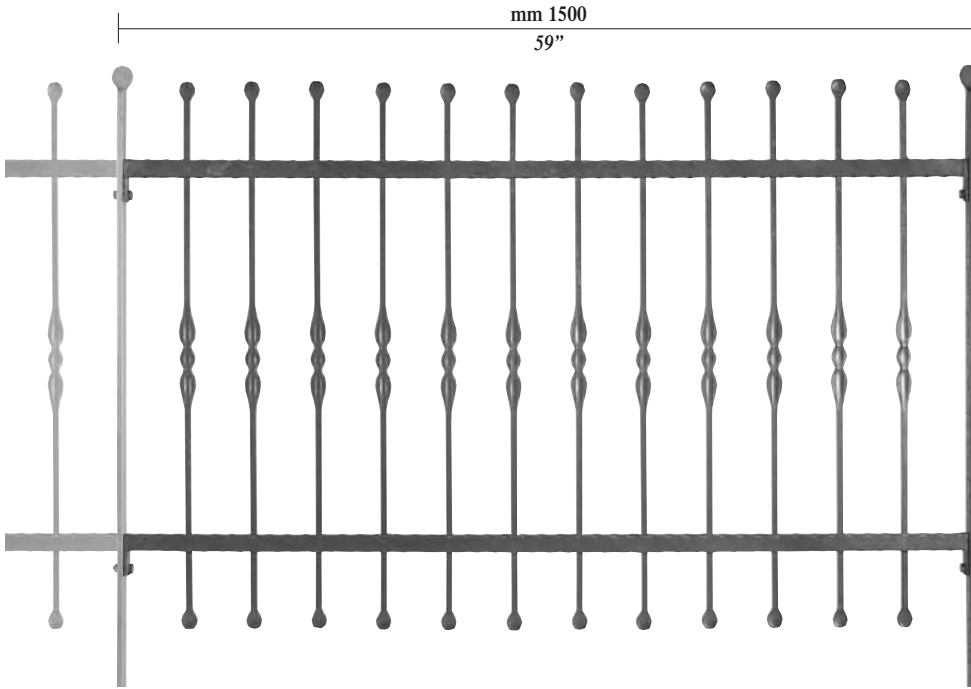
 **Martellato**
Hammered

 **Rifinito a caldo**
Hot finished

 **Forgiato a mano**
Hand forged

Particolare finitura
Finish detail

SU RICHIESTA POSSONO ESSERE FORNITI I SINGOLI
PIANTONI DI SOSTEGNO.
*INDIVIDUAL SUPPORT POSTS MAY BE SUPPLIED ON
REQUEST.*



X MCRL

MCRL 80P ■ 30 x 8 1-3/16" x 5/16"
30 x 1000 h 1-3/16" x 39-3/8" h

MCRL 100P ■ 30 x 8 1-3/16" x 5/16"
30 x 1200 h 1-3/16" x 47-1/4" h

MCRL 120P ■ 30 x 8 1-3/16" x 5/16"
30 x 1400 h 1-3/16" x 55-1/8" h



X MCRS - MCRP

MCRS 80P ■ 30 x 8 1-3/16" x 5/16"
30 x 1000 h 1-3/16" x 39-3/8" h

MCRS 100P ■ 30 x 8 1-3/16" x 5/16"
30 x 1200 h 1-3/16" x 47-1/4" h

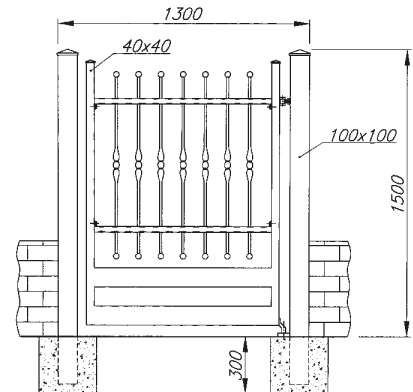
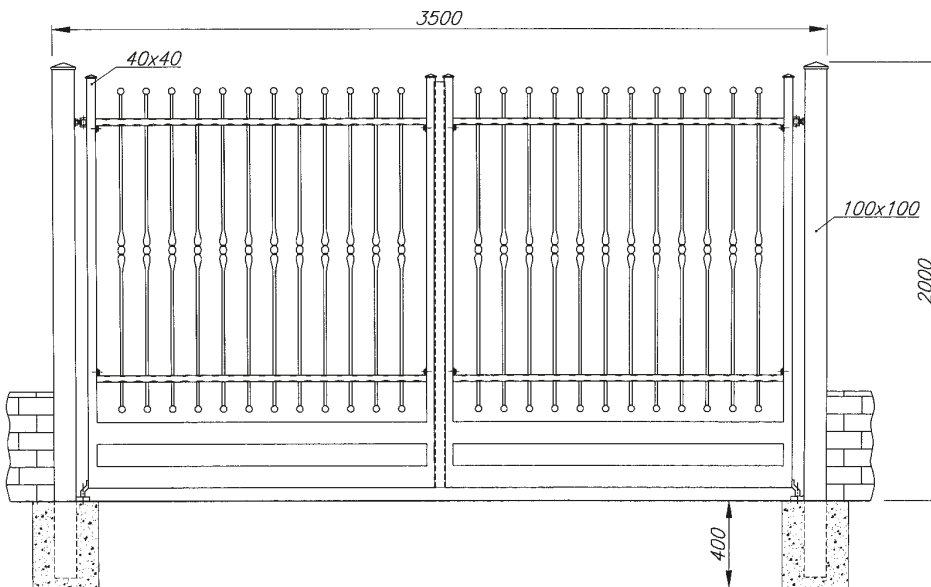
MCRS 120P ■ 30 x 8 1-3/16" x 5/16"
30 x 1400 h 1-3/16" x 55-1/8" h

MCRS 02Z

MCRS 80 02Z ■ 12 ■ 30 x 6 1500 x 800 h ■ 1/2" ■ 1-3/16" x 1/4" 59" x 31-1/2" h

MCRS 100 02Z ■ 12 ■ 30 x 6 1500 x 1000 h ■ 1/2" ■ 1-3/16" x 1/4" 59" x 39-3/8" h

MCRS 120 02Z ■ 12 ■ 30 x 6 1500 x 1200 h ■ 1/2" ■ 1-3/16" x 1/4" 59" x 47-1/4" h



cancello di abbinamento MCRS 02Z - matching gates MCRS 02Z

CCAS 350 02Z cancello carrabile a 2 ante da mm 3500 x 2000 h
two-door carriage gate 137-3/4" x 78-3/4" h

Rif. MCRS 02Z

CCAS 130 02Z cancello pedonale a 1 anta da
mm 1300 x 1500 h
one-door pedestrian gate
51-1/8" x 59" h