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- 5.3 SAGOMATI CON SCHIACCIATURA
- 5.4 SAGOMATI SEMPLICI
- 5.5 SAGOMATI SPINATI
- 5.6 SAGOMATI FORGIATI

5 SHAPED BALUSTERS

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- 5.3 HOT FORGED SHAPED BALUSTERS
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Finitura a caldo sagomati
(art. 5300 - 5305)
Shaped balusters hot finishing
(art. 5300 - 5305)

Controllo allineamento
Alignment checking

Particolare di esecuzione sagomati
Detail of processing shaped balusters



STAMPATO A FREDDO - COLD PRESSING

KALT GEPRESST - MODELADOS EN FRIO - MOULE A FROID

Il pezzo assume la forma dello stampo tramite la semplice pressione esercitata da una pressa o da un maglio. Si ottengono così schiacciature, sagomature, ecc.

The piece gets the shape of the mould by means of a simple pressure made by a press or a hammer. Crushed and shaped balusters are obtained by this method.

Durch den einfachen Druck einer Presse oder eines Gesenkhammers, nimmt das Werkstück die Form des Stempels an. Auf dieser Weise werden Quetschungen, Fassonierarbeiten usw. ausgeführt.

La pieza toma la forma de la matriz a través de una simple presión hecha por medio de una prensa o de un martillo pilón.

Así se pueden obtener aplastamientos, perfilados, etc.

La pièce prend la forme de la matrice par la simple pression d'une presse ou d'un marteau-pilon. De cette manière on obtient des aplatissements, des formes, etc.



SAGOMATI
SHAPED BALUSTERS

5

Artiferi


particolari che fanno la differenza • details which make the difference



particolari che fanno la differenza • details which make the difference

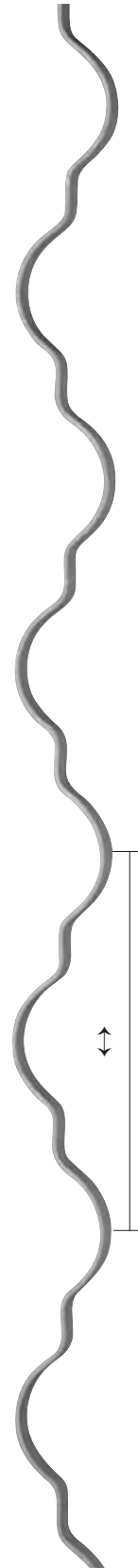
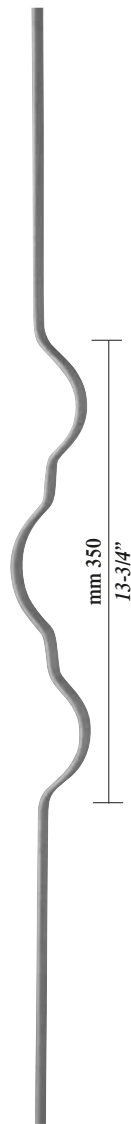
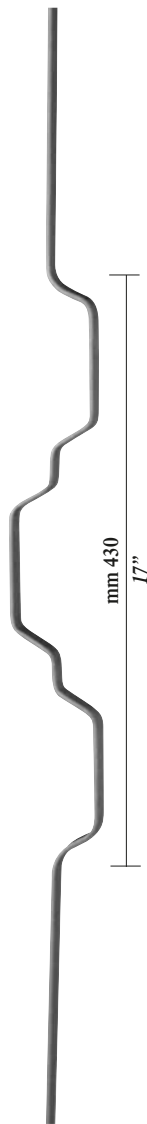
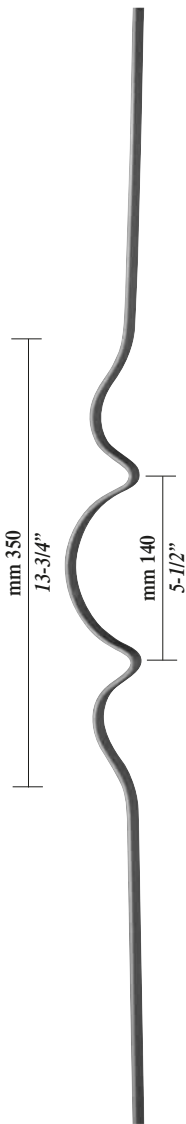
5.1

↖ *Martellato*
Hammered

🔥 *Rifinito a caldo*
Hot finished

↔ *Interasse*
Pitch

Particolare finitura
Finish detail



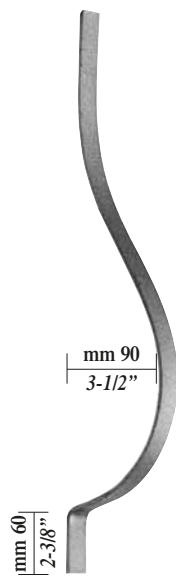
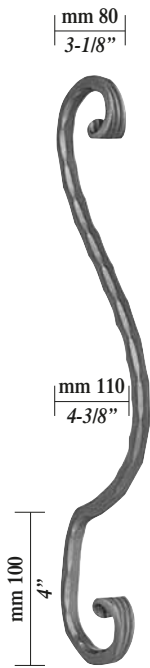
mm 130 x 850 h 5-1/8" x 33-1/2" h	mm 130 x 850 h 5-1/8" x 33-1/2" h	mm 130 x 850 h 5-1/8" x 33-1/2" h	mm 65 x 2000 h 2-9/16" x 78-3/4" h
5001 ■ 20 x 4 3/4" x 1/8"	5005 ■ 20 x 4 3/4" x 1/8"	5010 ■ 20 x 4 3/4" x 1/8"	5015 ■ 20x4 3/4"x1/8" ↔240 9-1/2"
		5011 ■ 8 5/16"	mm 90 x 2000 h 3-1/2" x 78-3/4" h
			5016 ■ 8 5/16" ↔280 11"
			5017 ■ 10 3/8" ↔280 11"
			5018 ■ 12 1/2" ↔280 11"

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

5.1



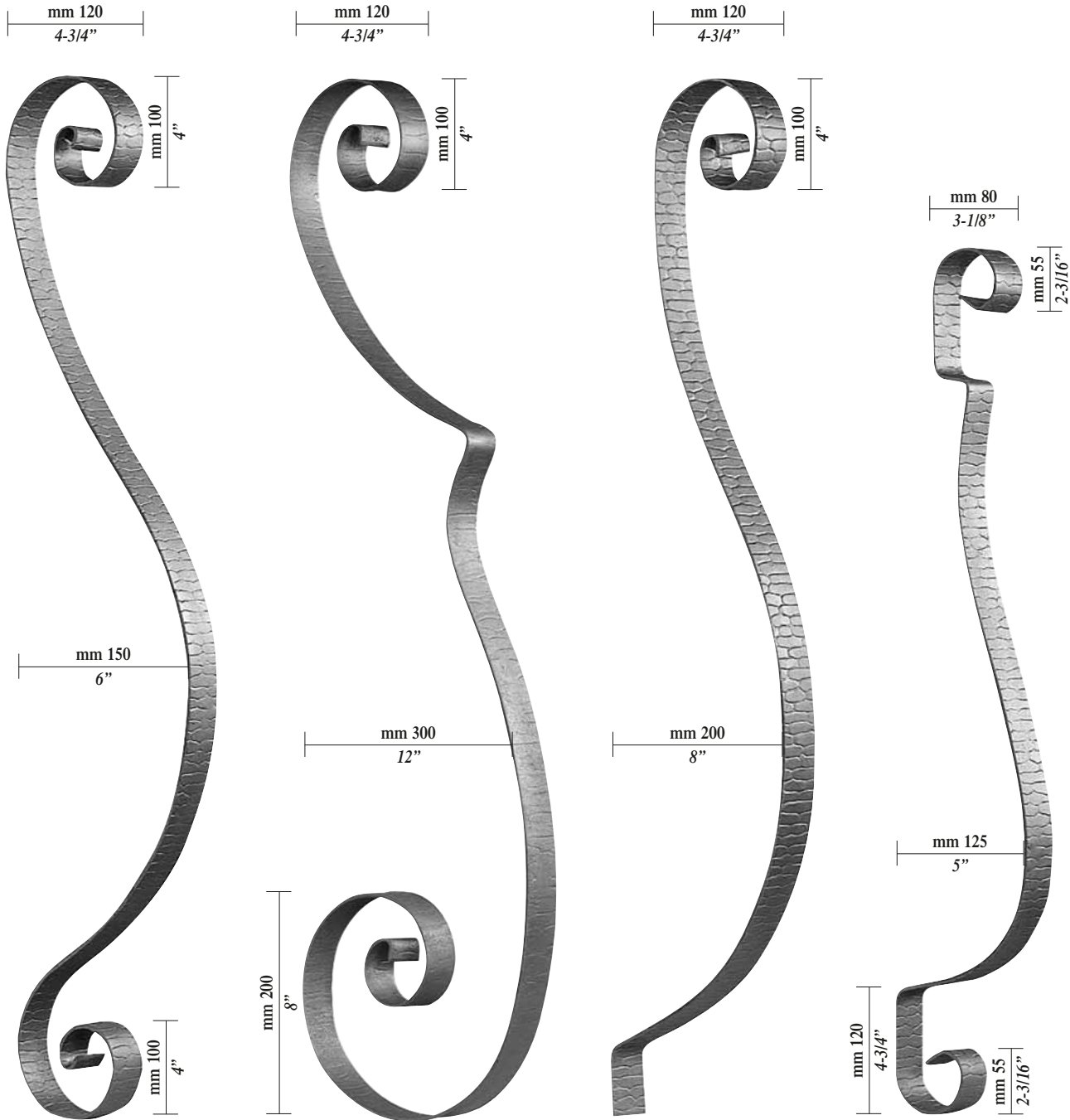
mm 100 x 450 h 4"x 17-3/4"h	mm 90 x 435 h 3-1/2"x 17-1/8"h	mm 90 x 435 h 3-1/2"x 17-1/8"h	mm 90 x 450 h 3-1/2"x 17-3/4"h
5022 12 1/2"	5023 20 x 4 3/4"x 1/8"	5024 20 x 4 3/4"x 1/8"	5024-086M 40x4 1-5/8"x 1/8"

⚒ Martellato
Hammered

🔥 Rifinito a caldo
Hot finished

👉 Forgiato a mano
Hand forged

Particolare finitura
Finish detail



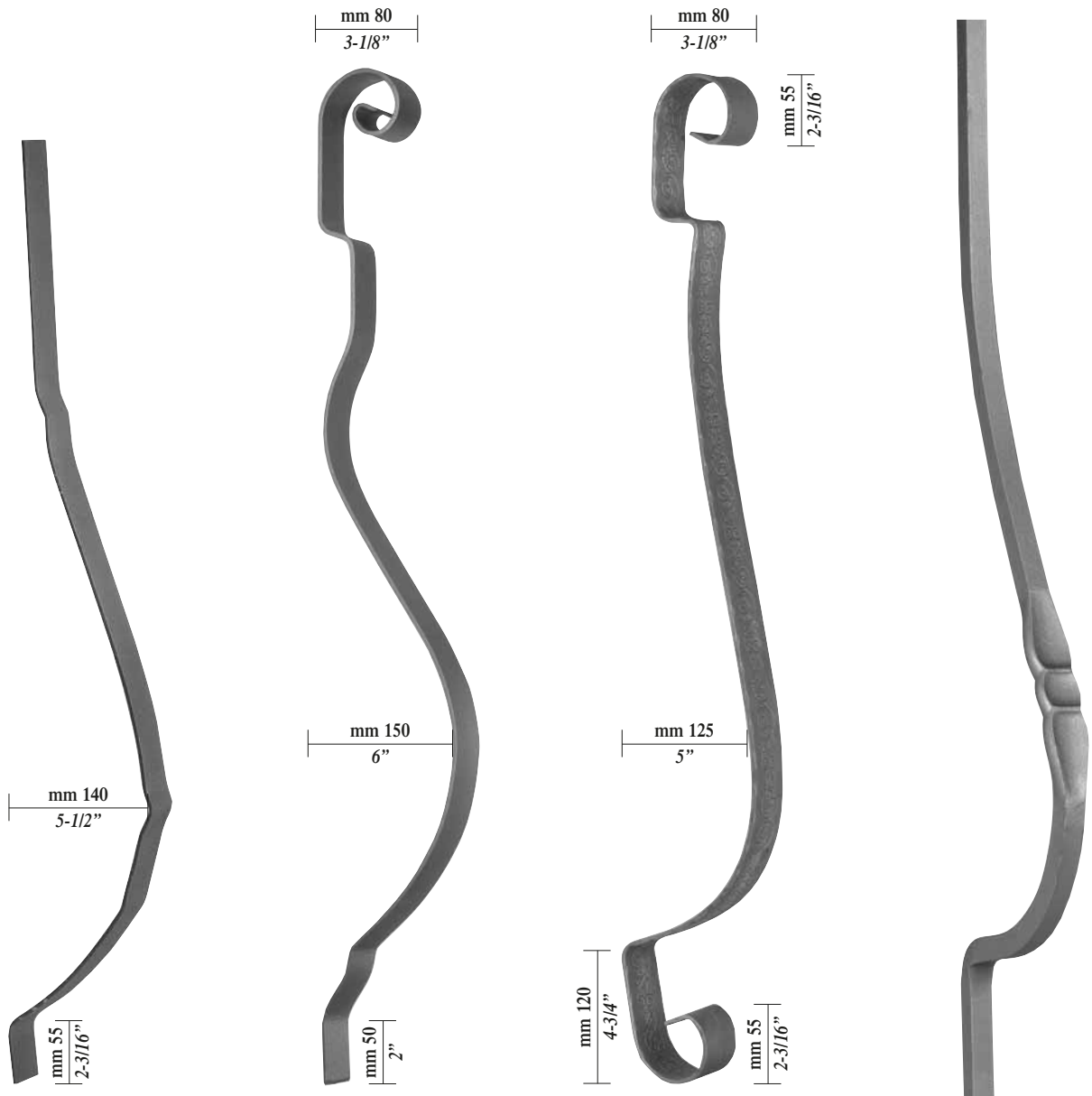
mm 210 x 950 h	8-1/4" x 37-3/8" h	mm 250 x 950 h	10" x 37-3/8" h	mm 250 x 950 h	10" x 37-3/8" h	mm 140 x 800 h	5-1/2" x 31-1/2" h
5030	■ 40 x 4 1-5/8" x 1/8"	5035	■ 40 x 4 1-5/8" x 1/8"	5040	■ 40 x 4 1-5/8" x 1/8"	5045	■ 20 x 4 3/4" x 1/8"
5031	⚒ 40 x 4 1-5/8" x 1/8"	5036	⚒ 40 x 4 1-5/8" x 1/8"	5041	⚒ 40 x 4 1-5/8" x 1/8"	5046	⚒ 20 x 4 3/4" x 1/8"
5032	■ 20 x 4 3/4" x 1/8"	5037	■ 20 x 4 3/4" x 1/8"	5042	■ 20 x 4 3/4" x 1/8"	5047	■ 25 x 4 1" x 1/8"
5033	⚒ 20 x 4 3/4" x 1/8"	5038	⚒ 20 x 4 3/4" x 1/8"	5043	⚒ 20 x 4 3/4" x 1/8"	5048	⚒ 25 x 4 1" x 1/8"
						5049	■ 40 x 4 1-5/8" x 1/8"
						5050	⚒ 40 x 4 1-5/8" x 1/8"

■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

● *Ferro pieno tondo*
Round iron

5.2



mm 140 x 800 h 5-1/2" x 31-1/2" h

5020 ■ 20 x 4 3/4" x 1/8"

5021 ■ 40 x 4 1-5/8" x 1/8"

mm 140 x 850 h 5-1/2" x 33-1/2" h

5025 ■ 20 x 4 3/4" x 1/8"

5026 ■ 40 x 4 1-5/8" x 1/8"

mm 130 x 820 h 5-1/8" x 32-1/4" h


5050-186M ■ 40 x 4 1-5/8" x 1/8"


mm 1200 h 47-1/4" h

5065-031 ■ 25 1"

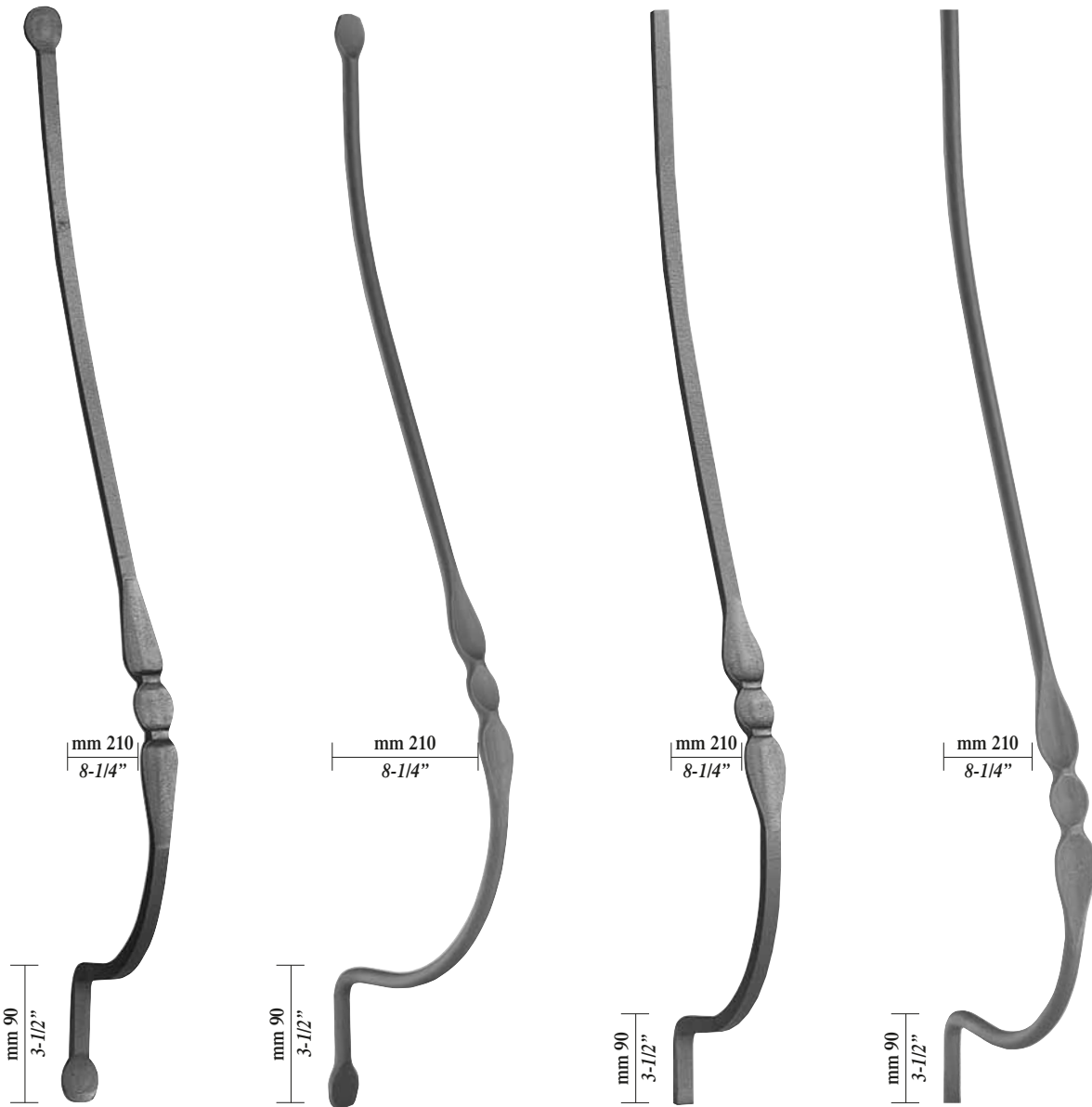
5065-051 ● 25 1"

 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



5.3

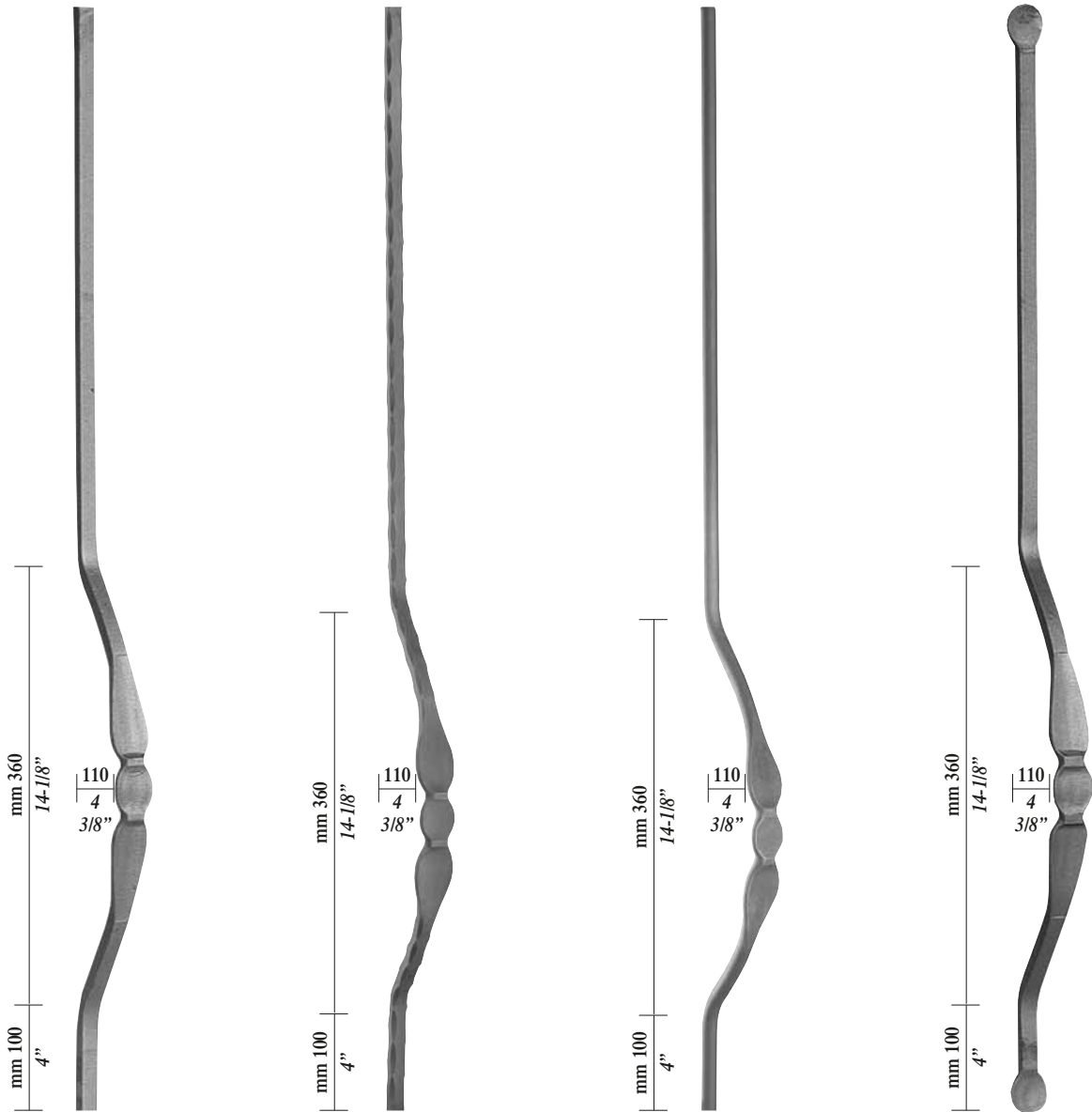
■ 12 - 1/2"			● 12 - 1/2"			■ 12 - 1/2"			● 12 - 1/2"		
5055	mm 900 h	35-1/2" h	5055-045	mm 900 h	35-1/2" h	5065	mm 900 h	35-1/2" h	5065-045	mm 900 h	35-1/2" h
5056	mm 1200 h	47-1/4" h	5055-245	mm 1200 h	47-1/4" h	5066	mm 1200 h	47-1/4" h	5065-245	mm 1200 h	47-1/4" h
5057	mm 1500 h	59" h	5055-545	mm 1500 h	59" h	5067	mm 1500 h	59" h	5065-545	mm 1500 h	59" h
5058	mm 1800 h	71" h	5055-845	mm 1800 h	71" h	5068	mm 1800 h	71" h	5065-845	mm 1800 h	71" h
■ 14 - 9/16"			● 14 - 9/16"			■ 14 - 9/16"			● 14 - 9/16"		
5060	mm 900 h	35-1/2" h	5055-046	mm 900 h	35-1/2" h	5070	mm 900 h	35-1/2" h	5065-046	mm 900 h	35-1/2" h
5061	mm 1200 h	47-1/4" h	5055-246	mm 1200 h	47-1/4" h	5071	mm 1200 h	47-1/4" h	5065-246	mm 1200 h	47-1/4" h
5062	mm 1500 h	59" h	5055-546	mm 1500 h	59" h	5072	mm 1500 h	59" h	5065-546	mm 1500 h	59" h
5063	mm 1800 h	71" h	5055-846	mm 1800 h	71" h	5073	mm 1800 h	71" h	5065-846	mm 1800 h	71" h

■ **Ferro pieno quadro**
Square iron

■ **Ferro pieno piatto**
Flat iron


● **Ferro pieno tondo**
Round iron

5.3



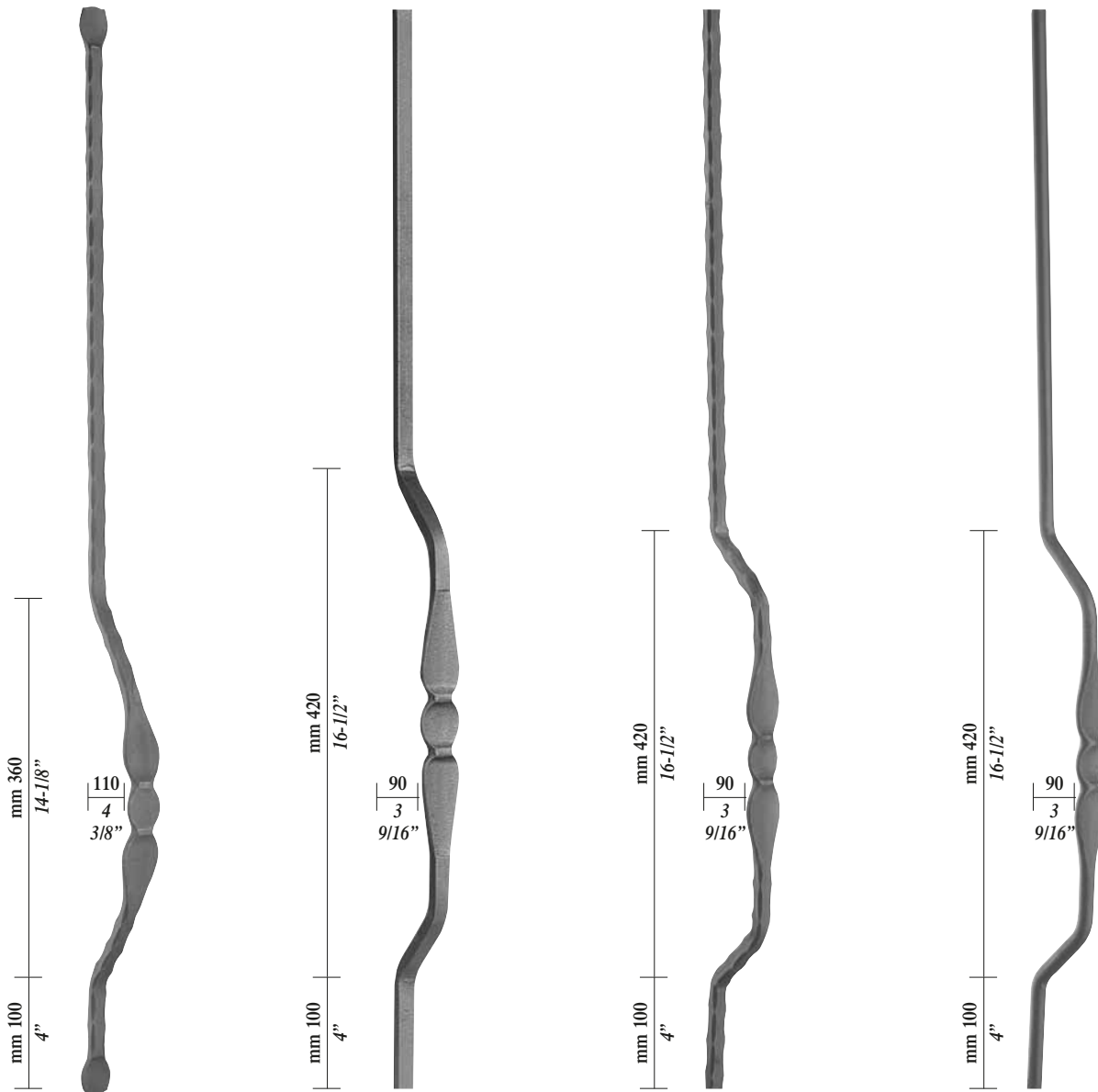
■ 12 - 1/2"			◀ ■ 12 - 1/2"			● 12 - 1/2"			■ 12 - 1/2"		
5075	mm 900 h	35-1/2" h	5075-025B	mm 900 h	35-1/2" h	5075-045	mm 900 h	35-1/2" h	5085	mm 900 h	35-1/2" h
5076	mm 1200 h	47-1/4" h	5075-225B	mm 1200 h	47-1/4" h	5075-245	mm 1200 h	47-1/4" h	5086	mm 1200 h	47-1/4" h
5077	mm 1500 h	59" h	5075-525B	mm 1500 h	59" h	5075-545	mm 1500 h	59" h	5087	mm 1500 h	59" h
5078	mm 1800 h	71" h	5075-825B	mm 1800 h	71" h	5075-845	mm 1800 h	71" h	5088	mm 1800 h	71" h
■ 14 - 9/16"			◀ ■ 14 - 9/16"			● 14 - 9/16"			■ 14 - 9/16"		
5080	mm 900 h	35-1/2" h	5075-026B	mm 900 h	35-1/2" h	5075-046	mm 900 h	35-1/2" h	5090	mm 900 h	35-1/2" h
5081	mm 1200 h	47-1/4" h	5075-226B	mm 1200 h	47-1/4" h	5075-246	mm 1200 h	47-1/4" h	5091	mm 1200 h	47-1/4" h
5082	mm 1500 h	59" h	5075-526B	mm 1500 h	59" h	5075-546	mm 1500 h	59" h	5092	mm 1500 h	59" h
5083	mm 1800 h	71" h	5075-826B	mm 1800 h	71" h	5075-846	mm 1800 h	71" h	5093	mm 1800 h	71" h

 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



5.3

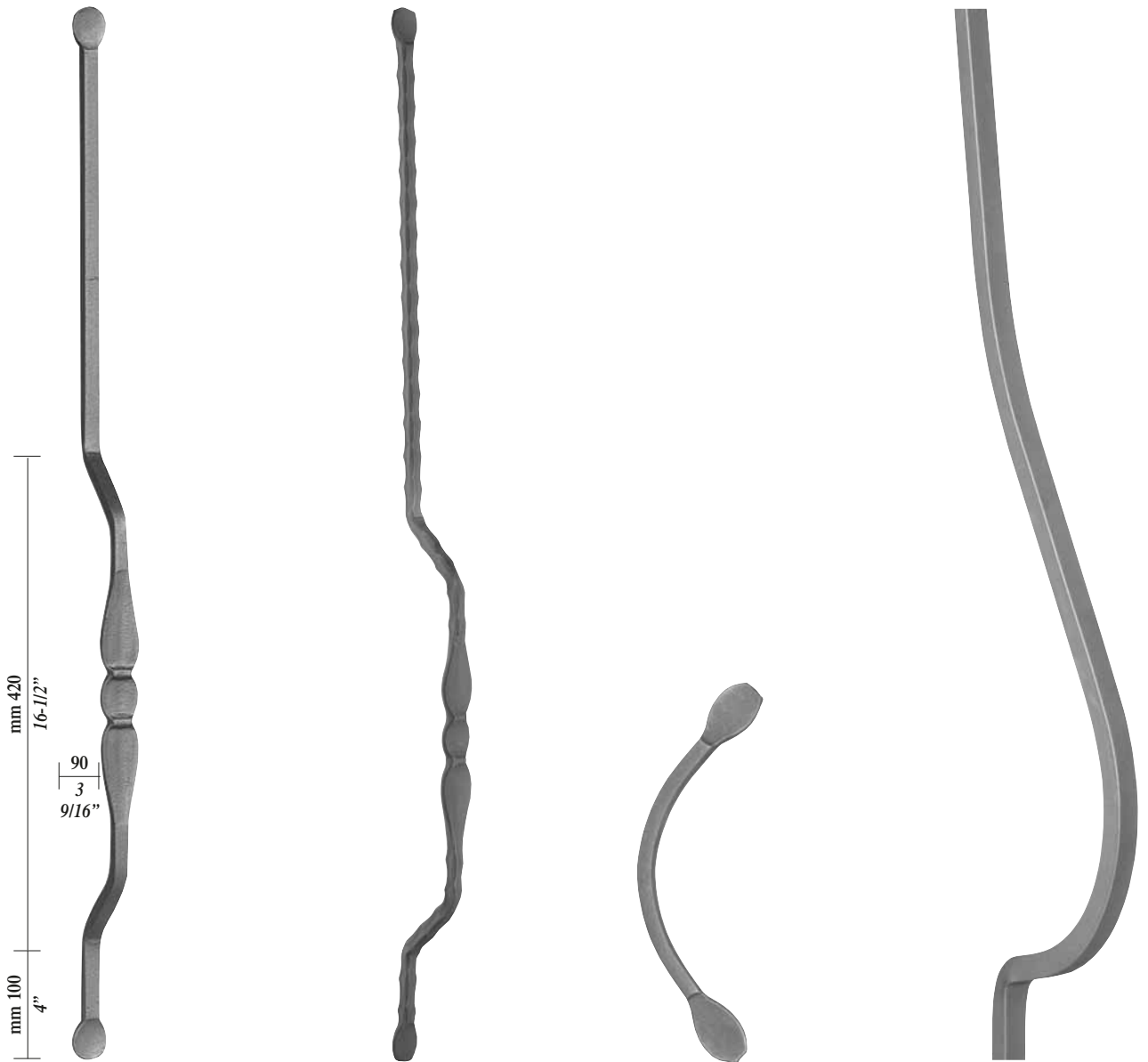
◀ ■ 12 - 1/2"			■ 12 - 1/2"			◀ ■ 12 - 1/2"			● 12 - 1/2"		
5085-025B	mm 900 h	35-1/2" h	5095	mm 900 h	35-1/2" h	5095-025B	mm 900 h	35-1/2" h	5095-045	mm 900 h	35-1/2" h
5085-225B	mm 1200 h	47-1/4" h	5096	mm 1200 h	47-1/4" h	5095-225B	mm 1200 h	47-1/4" h	5095-245	mm 1200 h	47-1/4" h
5085-525B	mm 1500 h	59" h	5097	mm 1500 h	59" h	5095-525B	mm 1500 h	59" h	5095-545	mm 1500 h	59" h
5085-825B	mm 1800 h	71" h	5098	mm 1800 h	71" h	5095-825B	mm 1800 h	71" h	5095-845	mm 1800 h	71" h
◀ ■ 14 - 9/16"			■ 14 - 9/16"			◀ ■ 14 - 9/16"			● 14 - 9/16"		
5085-026B	mm 900 h	35-1/2" h	5100	mm 900 h	35-1/2" h	5095-026B	mm 900 h	35-1/2" h	5095-046	mm 900 h	35-1/2" h
5085-226B	mm 1200 h	47-1/4" h	5101	mm 1200 h	47-1/4" h	5095-226B	mm 1200 h	47-1/4" h	5095-246	mm 1200 h	47-1/4" h
5085-526B	mm 1500 h	59" h	5102	mm 1500 h	59" h	5095-526B	mm 1500 h	59" h	5095-546	mm 1500 h	59" h
5085-826B	mm 1800 h	71" h	5103	mm 1800 h	71" h	5095-826B	mm 1800 h	71" h	5095-846	mm 1800 h	71" h

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

5.3



mm 420
16-1/2"

90
3
9/16"

mm 100
4"

■ 12 - 1/2"

5105	mm 900 h	35-1/2" h
5106	mm 1200 h	47-1/4" h
5107	mm 1500 h	59" h
5108	mm 1800 h	71" h

■ 14 - 9/16"

5110	mm 900 h	35-1/2" h
5111	mm 1200 h	47-1/4" h
5112	mm 1500 h	59" h
5113	mm 1800 h	71" h

◀ ■ 12 - 1/2"

5105-025B	mm 900 h	35-1/2" h
5105-225B	mm 1200 h	47-1/4" h
5105-525B	mm 1500 h	59" h
5105-825B	mm 1800 h	71" h

◀ ■ 14 - 9/16"

5105-026B	mm 900 h	35-1/2" h
5105-226B	mm 1200 h	47-1/4" h
5105-526B	mm 1500 h	59" h
5105-826B	mm 1800 h	71" h


mm 40 x 150 h 1-5/8" x 5-7/8" h


5114 ■ 12 x 6 1/2" x 1/4"

mm 1200 h 47-1/4" h

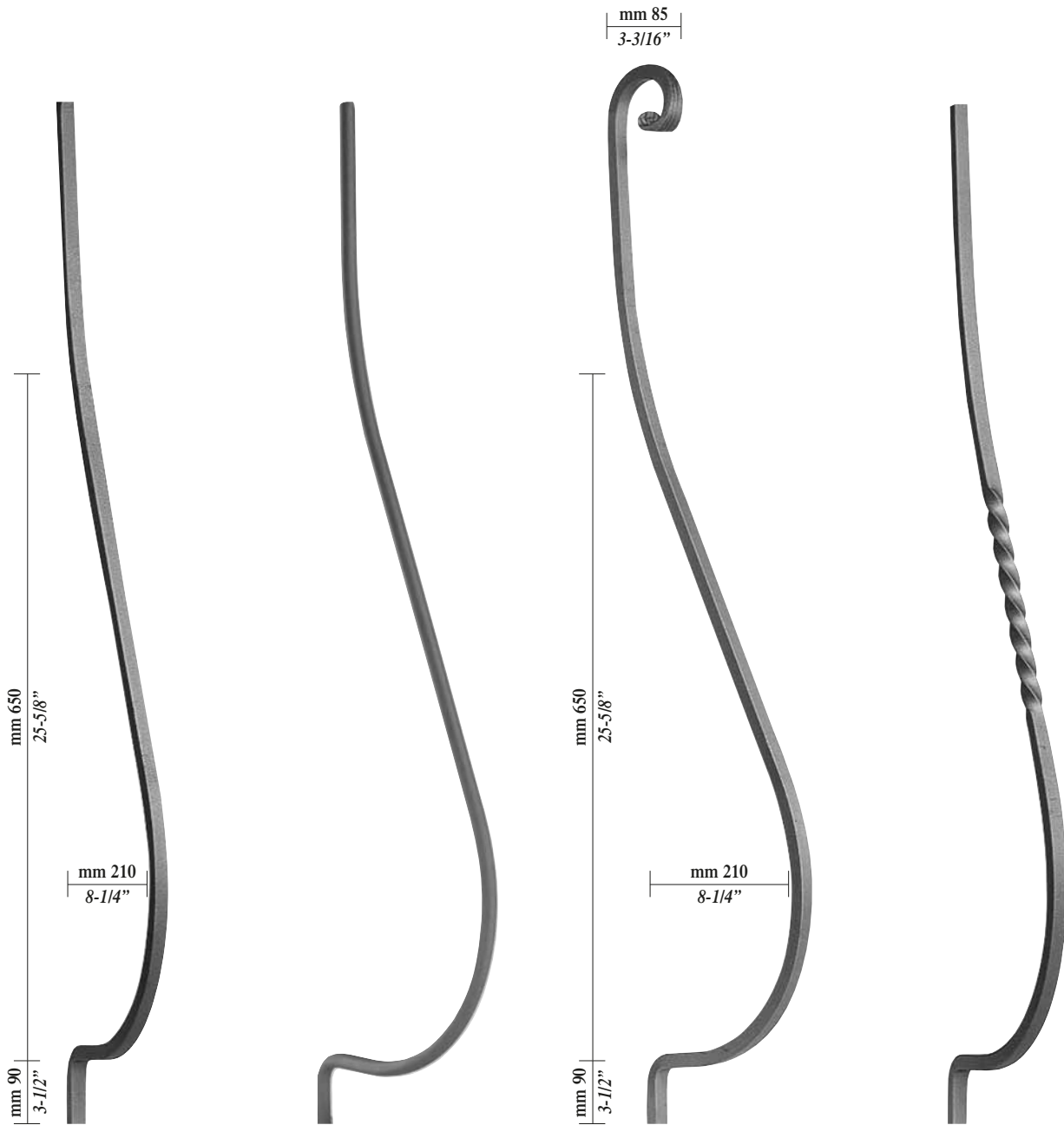
5115-031	■ 25	1"
5115-051	● 25	1"

 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



5.4

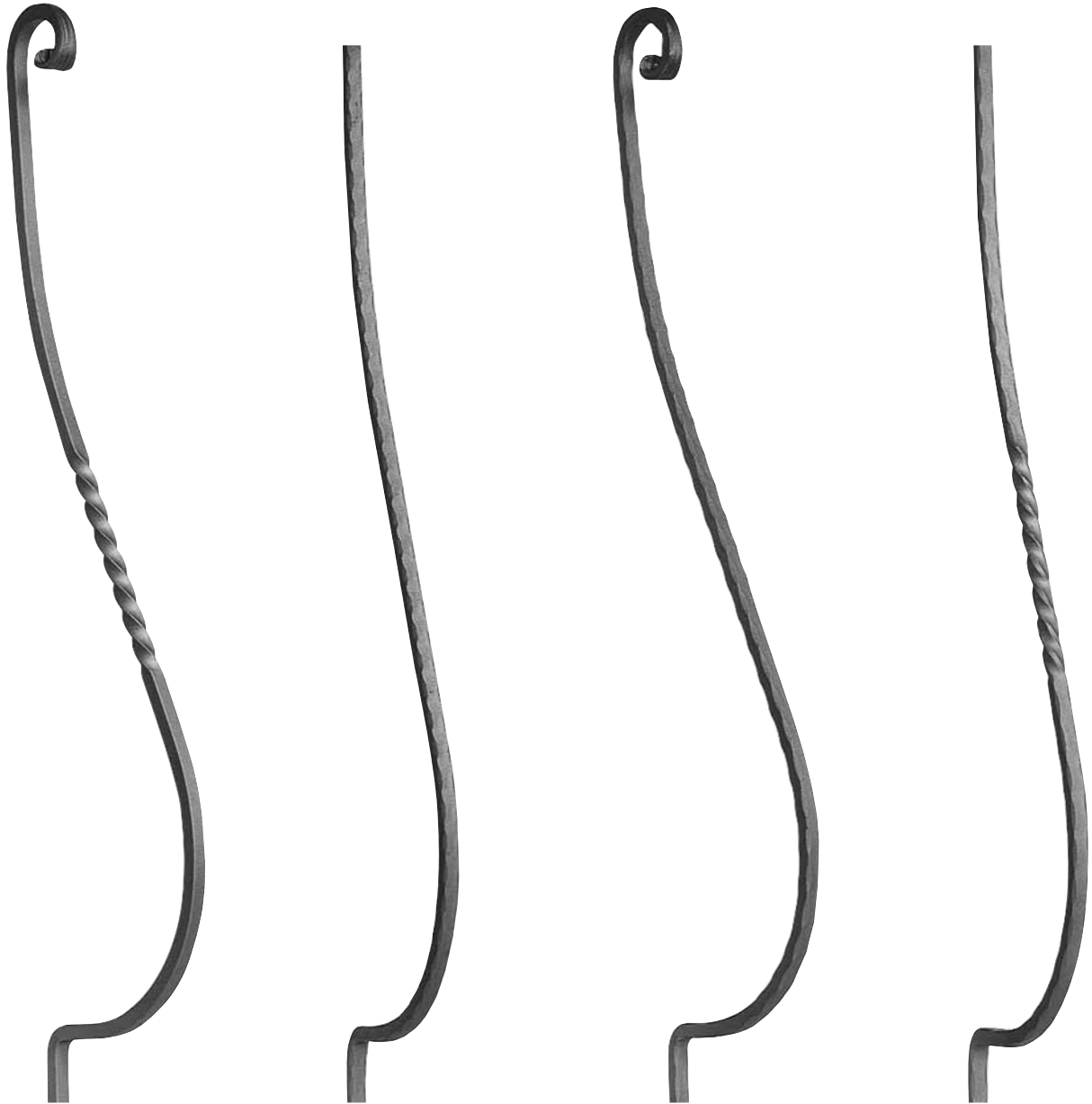
■ 12 - 1/2"			● 12 - 1/2"			■ 12 - 1/2"			■ 12 - 1/2"		
5115	mm 900 H	35-1/2"	5115-045	mm 900 H	35-1/2"	5117	mm 950 H	37-1/2"	5120	mm 900 H	35-1/2"
5115-225	mm 1200 H	47-1/4"	5115-245	mm 1200 H	47-1/4"	5118-225	mm 1250 H	49-1/4"	5120-225	mm 1200 H	47-1/4"
5115-525	mm 1500 H	59"	5115-545	mm 1500 H	59"	5118-525	mm 1550 H	61"	5120-525	mm 1500 H	59"
5115-825	mm 1800 H	71"	5115-845	mm 1800 H	71"	5118-825	mm 1850 H	71"	5120-825	mm 1800 H	71"
■ 14 - 9/16"			● 14 - 9/16"			■ 14 - 9/16"			■ 14 - 9/16"		
5116	mm 900 H	35-1/2"	5115-046	mm 900 H	35-1/2"	5118	mm 950 H	37-1/2"	5121	mm 900 H	35-1/2"
5115-226	mm 1200 H	47-1/4"	5115-246	mm 1200 H	47-1/4"	5118-226	mm 1200 H	49-1/4"	5120-226	mm 1200 H	47-1/4"
5115-526	mm 1500 H	59"	5115-546	mm 1500 H	59"	5118-526	mm 1500 H	61"	5120-526	mm 1500 H	59"
5115-826	mm 1800 H	71"	5115-846	mm 1800 H	71"	5118-826	mm 1800 H	71"	5120-826	mm 1800 H	71"

■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

● *Ferro pieno tondo*
Round iron

5.4



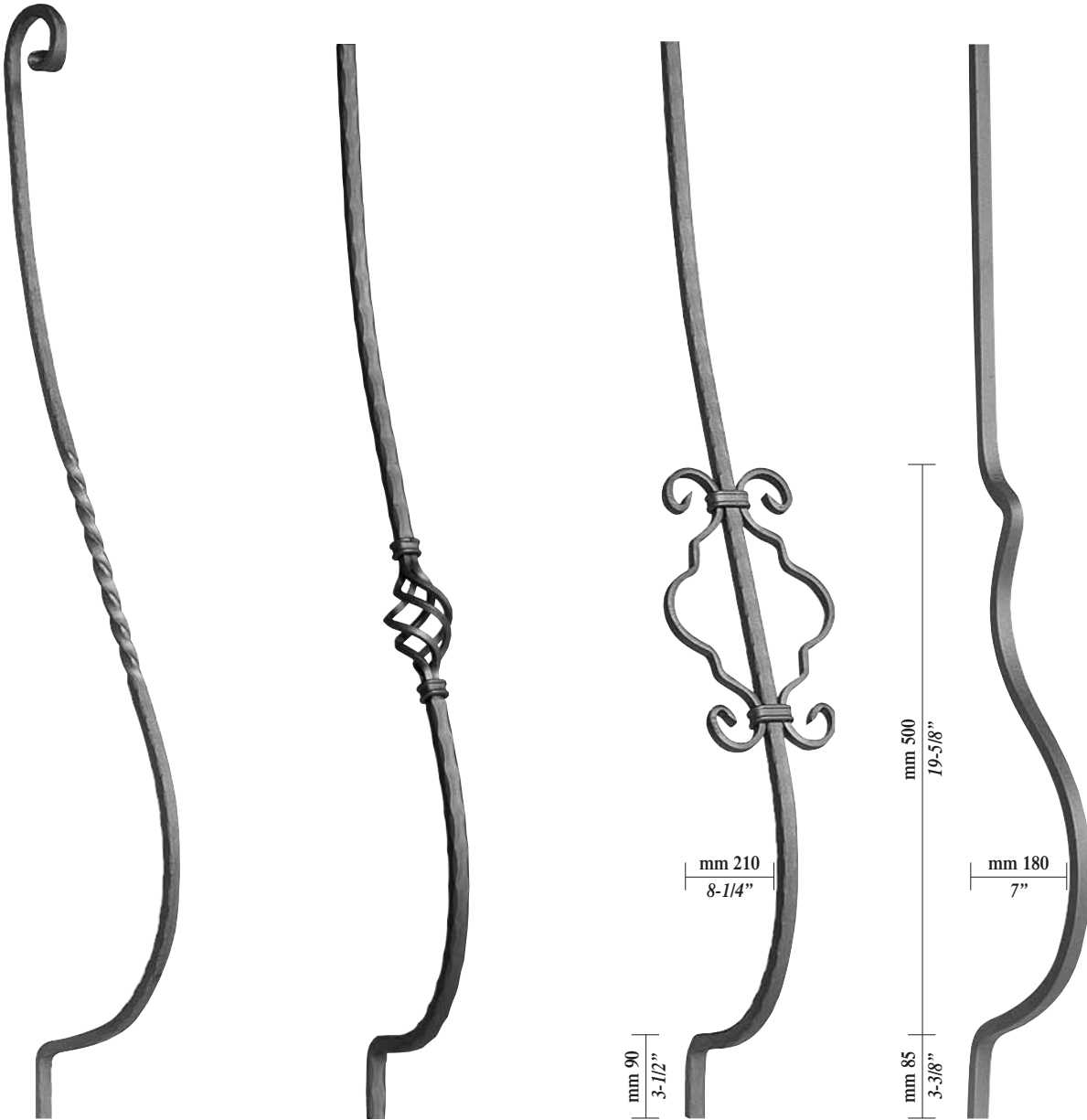
■ 12 - 1/2"			◀ ■ 12 - 1/2"			◀ ■ 12 - 1/2"			◀ ■ 12 - 1/2"		
5122	mm 950 H	37-1/2"	5125	mm 900 H	35-1/2"	5127	mm 950 H	37-1/2"	5130	mm 900 H	35-1/2"
5122-225	mm 1250 H	49-1/4"	5125-225B	mm 1200 H	47-1/4"	5127-225B	mm 1250 H	49-1/4"	5130-225B	mm 1200 H	47-1/4"
5122-525	mm 1550 H	61"	5125-525B	mm 1500 H	59"	5127-525B	mm 1550 H	61"	5130-525B	mm 1500 H	59"
5122-825	mm 1850 H	73"	5125-825B	mm 1800 H	71"	5127-825B	mm 1850 H	73"	5130-825B	mm 1800 H	71"
■ 14 - 9/16"			◀ ■ 14 - 9/16"			◀ ■ 14 - 9/16"			◀ ■ 14 - 9/16"		
5123	mm 950 H	37-1/2"	5126	mm 900 H	35-1/2"	5128	mm 950 H	37-1/2"	5131	mm 900 H	35-1/2"
5122-226	mm 1250 H	49-1/4"	5125-226B	mm 1200 H	47-1/4"	5127-226B	mm 1250 H	49-1/4"	5130-226B	mm 1200 H	47-1/4"
5122-526	mm 1550 H	61"	5125-526B	mm 1500 H	59"	5127-526B	mm 1550 H	61"	5130-526B	mm 1500 H	59"
5122-826	mm 1850 H	73"	5125-826B	mm 1800 H	71"	5127-826B	mm 1850 H	73"	5130-826B	mm 1800 H	71"

⚒ *Martellato*
Hammered

🔥 *Rifinito a caldo*
Hot finished

✍ *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



⚒ ■ 12 - 1/2"

5132	mm 950 H	37-1/2"
5132-225B	mm 1250 H	49-1/4"
5132-525B	mm 1550 H	61"
5132-825B	mm 1850 H	73"

⚒ ■ 14 - 9/16"

5133	mm 950 H	37-1/2"
5132-226B	mm 1250 H	49-1/4"
5132-526B	mm 1550 H	61"
5132-826B	mm 1850 H	73"

⚒ ■ 12 - 1/2"

5135	mm 900 H	35-1/2"
5135-225B	mm 1200 H	47-1/4"
5135-525B	mm 1500 H	59"
5135-825B	mm 1800 H	71"

⚒ ■ 14 - 9/16"

5136	mm 900 H	35-1/2"
5135-226B	mm 1200 H	47-1/4"
5135-526B	mm 1500 H	59"
5135-826B	mm 1800 H	71"

⚒ ■ 12 - 1/2"

5140	mm 900 H	35-1/2"
5140-225B	mm 1200 H	47-1/4"
5140-525B	mm 1500 H	59"
5140-825B	mm 1800 H	71"

⚒ ■ 14 - 9/16"

5141	mm 900 H	35-1/2"
5140-226B	mm 1200 H	47-1/4"
5140-526B	mm 1500 H	59"
5140-826B	mm 1800 H	73"

■ 12 - 1/2"

5145	mm 900 H	35-1/2"
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■ 14 - 9/16"

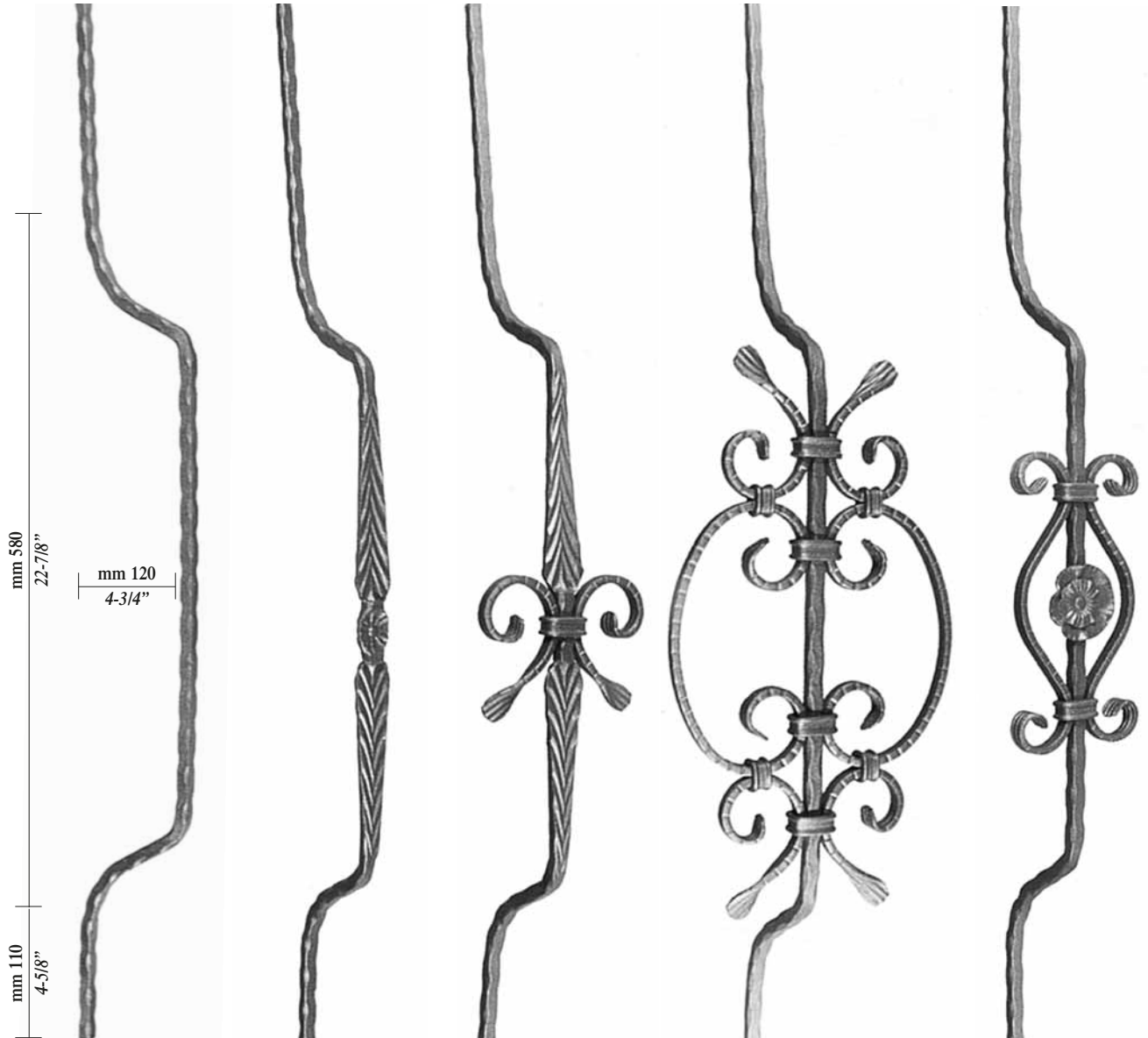
5146	mm 900 H	35-1/2"
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■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

● *Ferro pieno tondo*
Round iron


5.5




mm 120 x 900 h 4-3/4" x 35-1/2" h	mm 120 x 30 x 900 h 4-3/4" x 1-3/16" x 35-1/2" h	mm 120 x 140 x 900 h 4-3/4" x 5-1/2" x 35-1/2" h	mm 120 x 225 x 900 h 4-3/4" x 8-7/8" x 35-1/2" h	mm 120 x 110 x 900 h 4-3/4" x 4-3/8" x 35-1/2" h
5205 ↙ ■ 12 1/2"	5210 ↙ ■ 12 1/2"	5215 ↙ ■ 12 1/2" ↙ ■ 12 x 6 1/2" x 1/4"	5220 ↙ ■ 12 1/2" ↙ ■ 12 x 6 1/2" x 1/4"	5225 ↙ ■ 12 1/2" ↙ ■ 12 x 6 1/2" x 1/4"
5206 ↙ ■ 14 9/16"	5211 ↙ ■ 14 9/16"	5216 ↙ ■ 14 9/16" ↙ ■ 12 x 6 1/2" x 1/4"	5221 ↙ ■ 14 9/16" ↙ ■ 12 x 6 1/2" x 1/4"	5226 ↙ ■ 14 9/16" ↙ ■ 12 x 6 1/2" x 1/4"

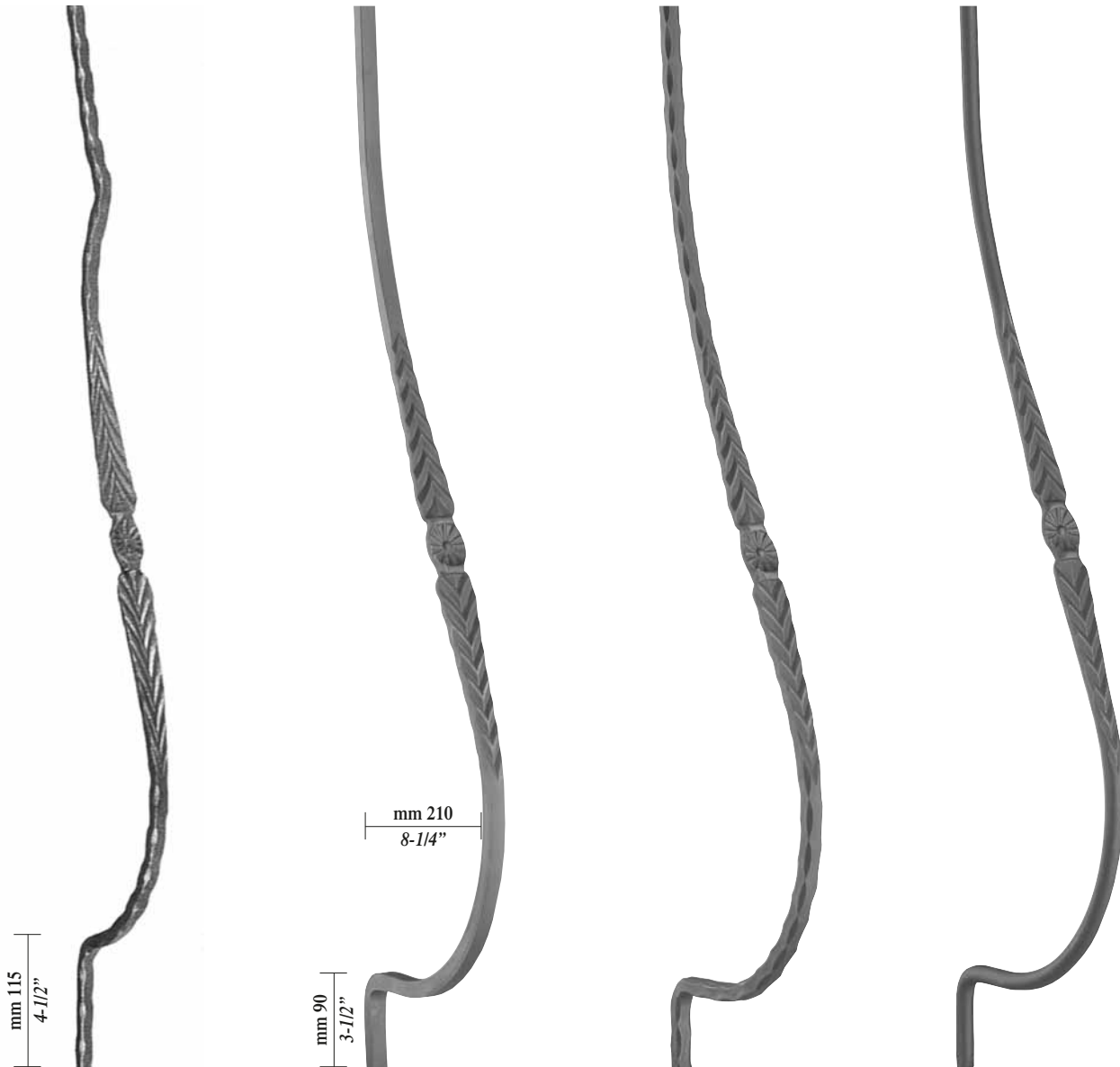
SAGOMATI SPINATI
 "HERRING-BONE" FORGED SHAPED BALUSTERS 5.5

 *Martellato*
 Hammered



 *Rifinito a caldo*
 Hot finished

 *Forgiato a mano*
 Hand forged



Particolare finitura
 Finish detail



5.5

mm 150 x 900 h 6"x 35-1/2" h		
5230	 ■ 12	1/2"
5231	 ■ 14	9/16"

■ 12 - 1/2"		
5232-025	900 H	35-1/2"
5232-225	1200 H	47-1/4"
5232-525	1500 H	59"
5232-825	1800 H	71"
■ 14 - 9/16"		
5232-026	900 H	35-1/2"
5232-226	1200 H	47-1/4"
5232-526	1500 H	59"
5232-826	1800 H	71"

 ■ 12 - 1/2"		
5232-025B	900 H	35-1/2"
5232-225B	1200 H	47-1/4"
5232-525B	1500 H	59"
5232-825B	1800 H	71"
 ■ 14 - 9/16"		
5232-026B	900 H	35-1/2"
5232-226B	1200 H	47-1/4"
5232-526B	1500 H	59"
5232-826B	1800 H	71"

● 12 - 1/2"		
5232-045	900 H	35-1/2"
5232-245	1200 H	47-1/4"
5232-545	1500 H	59"
5232-845	1800 H	71"
● 14 - 9/16"		
5232-046	900 H	35-1/2"
5232-246	1200 H	47-1/4"
5232-546	1500 H	59"
5232-846	1800 H	71"

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

5.6



mm 190 x 950 h
7-1/2" x 37-3/8" h
5300 ← ■ 30 x 8 1-3/16" x 5/16"



mm 190 x 950 h
7-1/2" x 37-3/8" h
5305 ← ■ 30 x 8 1-3/16" x 5/16"