



4 PANNELLI CON FOGLIE

- 4.1 PANNELLI CON FOGLIE
- 4.2 PANNELLI DECORATIVI CON FOGLIE
- 4.3 CENTRALI FLOREALI

4 PANELS WITH LEAVES

- 4.1 PANELS WITH LEAVES
- 4.2 HIGHLY DECORATIVE LEAVED PANELS
- 4.3 FLOWER ORNAMENT PANELS





Finitura foglie
Leaves finishing



Rastrematura particolare pannello
Panel's detail tagging



Molatura saldature
Weldings grinding

LAMINATO A FREDDO - COLD ROLLING

KALT GEWALTZTES METALL - LAMINADO EN FRIO - LAMINE A FROID

É un'operazione di deformazione plastica (permanente), dove il ferro freddo, passando attraverso due rulli assume la forma del profilo dei rulli stessi. Il ferro laminato a freddo è riconoscibile in quanto la sua superficie diventa lucida e lucente nella zona a contatto con i rulli. Inoltre tale lavorazione, proprio perché eseguita a freddo, tende ad incrudire la superficie esterna e quindi a rendere il ferro più duro.

It is a permanent plastic deformation process.

The cold iron passes through two rolls and gets the shape of the rolls.

Cold rolled iron is characterised by a bright and shiny surface in correspondence of the area which was in touch with the rolls.

Moreover, being a cold process, rolling tends to harden the external surface; means that the iron becomes harder.

Es ist ein dauerhafter Verformungsvorgang, bei dem das kalte Eisen durch zwei Walzen geführt wird und die Form dessen Profils annimmt. Das kaltgewalzte Metall lässt sich leicht erkennen, weil seine Oberfläche an den Kontaktstellen mit den Walzen glänzend und blank wird. Ferner, dieser Bearbeitungsvorgang, gerade weil kalt ausgeführt, neigt dazu die Oberfläche zu verfestigen und das Eisen zu erhärten.

Es una operación de deformación plástica (permanente), donde el hierro frío, pasando a través de dos rolos toma la forma del perfil de los rolos mismos.

El hierro laminado en frío puede ser reconocido de su superficie que es brillante y lustrosa en la zona de contacto con los rolos.

Además, como esa operación se hace en frío, tiende a recrudecer y poner el hierro duro.

C'est un procédé de déformation plastique permanente pendant lequel le fer froid, en passant à travers deux rouleaux, prend la forme du profil des rouleaux mêmes. On peut reconnaître le fer laminé à froid pour sa surface polie et luisante dans la zone en contact avec les rouleaux. En outre ce travail, étant exécuté à froid, a la tendance de écrouir la surface extérieure et endurcir le fer.

PANNELLI CON FOGLIE

PANELS WITH LEAVES

4


Artifer




particolari che fanno la differenza • details which make the difference

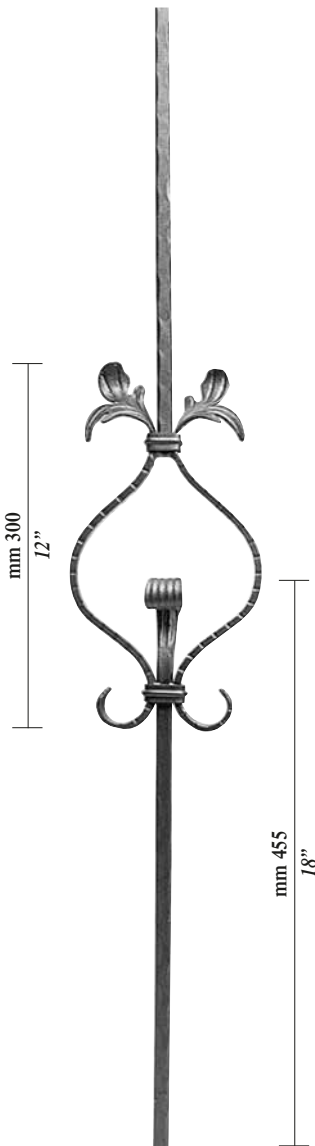







 **Martellato**
Hammered

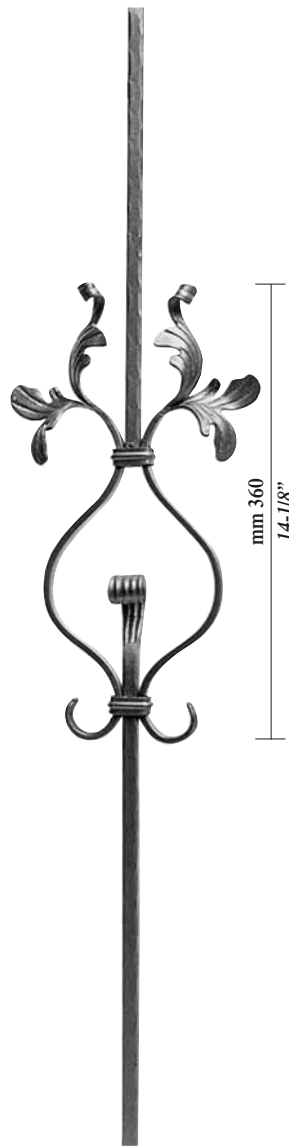
 **Rifinito a caldo**
Hot finished





 **Forgiato a mano**
Hand forged

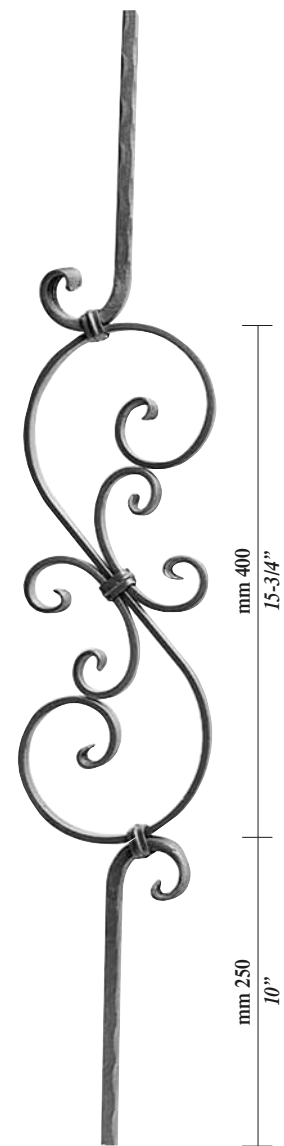
Particolare finitura
Finish detail







mm 150 x 900 h 6"x 35-1/2" h
4000    12 x 6 1/2"x 1/4"
  12 1/2"



mm 150 x 900 h 6"x 35-1/2" h
4005   12 x 6 1/2"x 1/4"
  12 1/2"



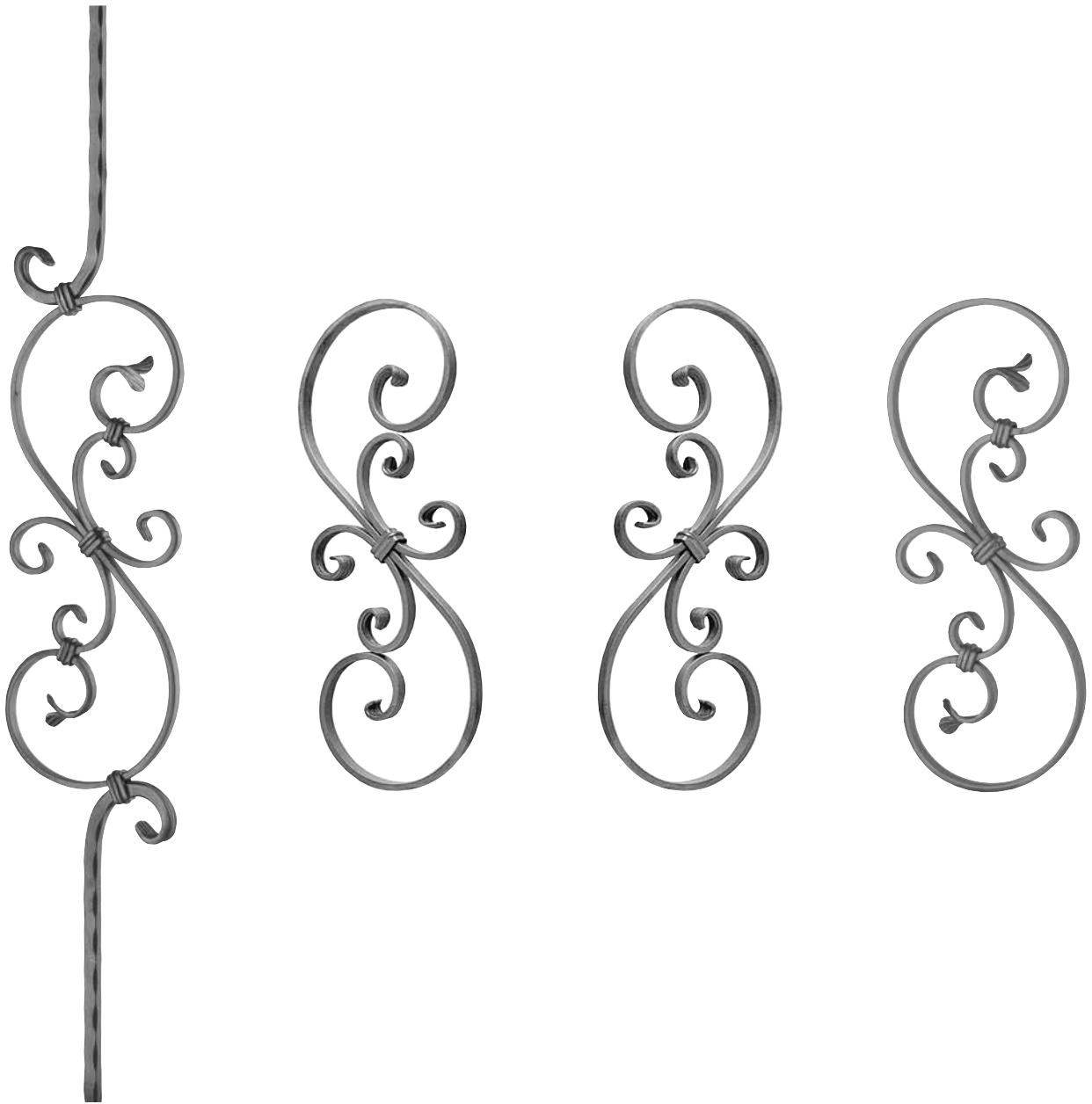
mm 150 x 900 h 6"x 35-1/2" h
4010   12 x 6 1/2"x 1/4"
  12 1/2"

■ Ferro pieno quadro
Square iron


■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron


4.1




mm 150 x 900 h 6"x 35-1/2"h

4011-025  ■ 12 x 6 1/2"x 1/4"
▲ ■ 12 1/2"


mm 150 x 400 h 6"x 15-3/4"h

4015  ■ 12 x 6 1/2"x 1/4"


mm 150 x 400 h 6"x 15-3/4"h


4016  ■ 12 x 6 1/2"x 1/4"

mm 150 x 400 h 6"x 15-3/4"h

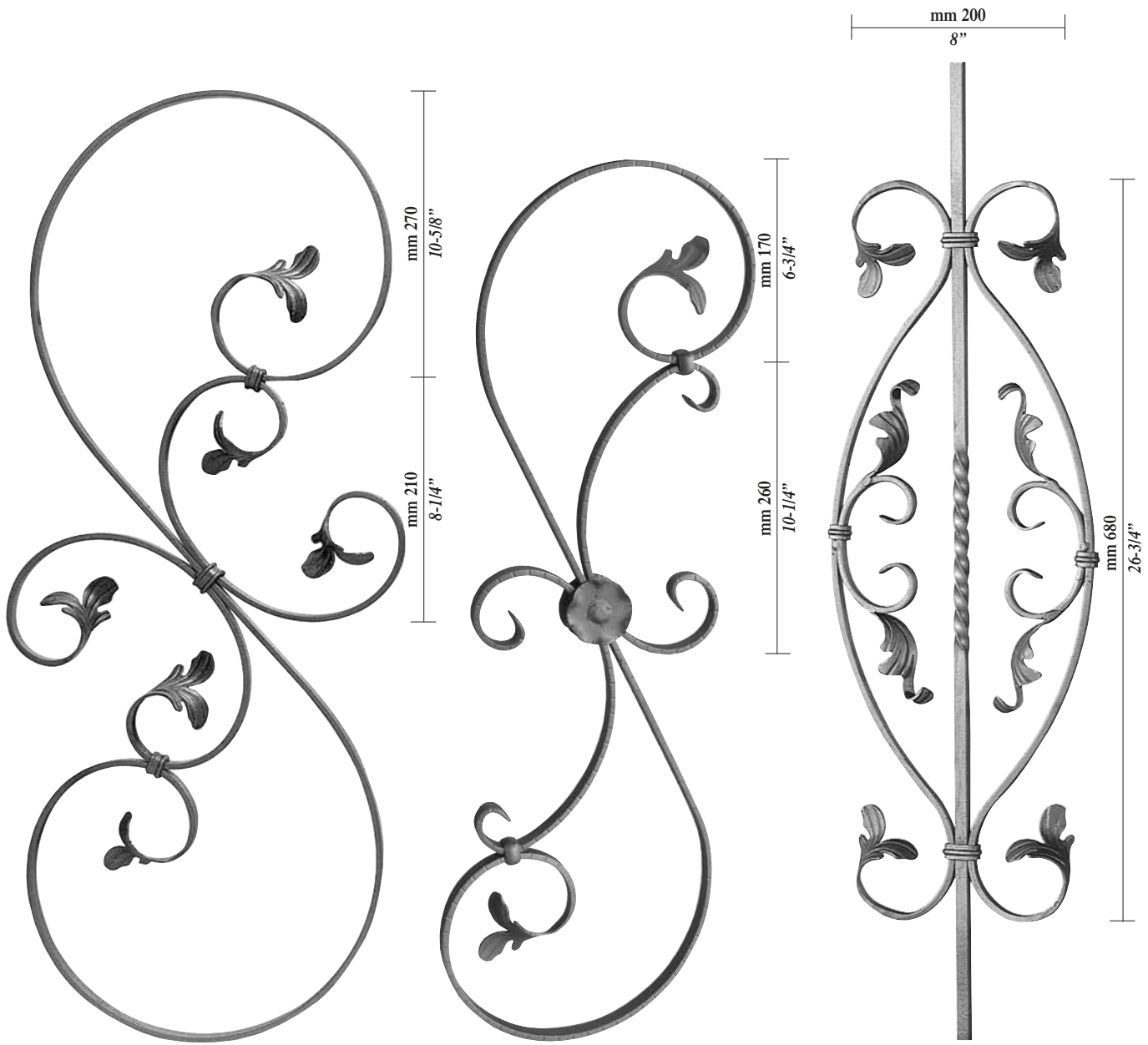
4017-063  ■ 12 x 6 1/2"x 1/4"

 *Martellato*
Hammered



 *Rifinito a caldo*
Hot finished


 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



mm 330 x 860 h 13"x 34" h
4020 ■ 12 x 6 1/2"x 1/4"

mm 260 x 800 h 10-1/4"x 31-1/2" h
4025   ■ 20 x 6 3/4"x 1/4"

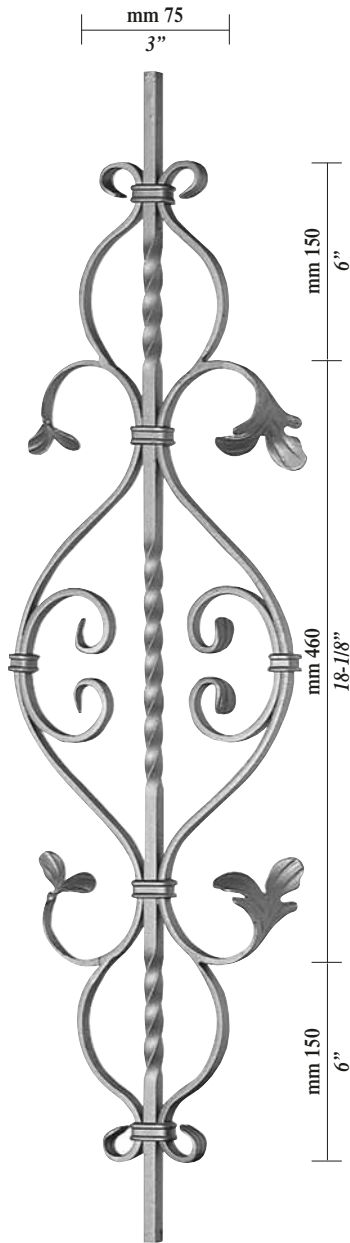
mm 260 x 900 h 10-1/4"x 35-1/2" h
4030  ■ 12 x 6 1/2"x 1/4"
■ 12 1/2"

■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

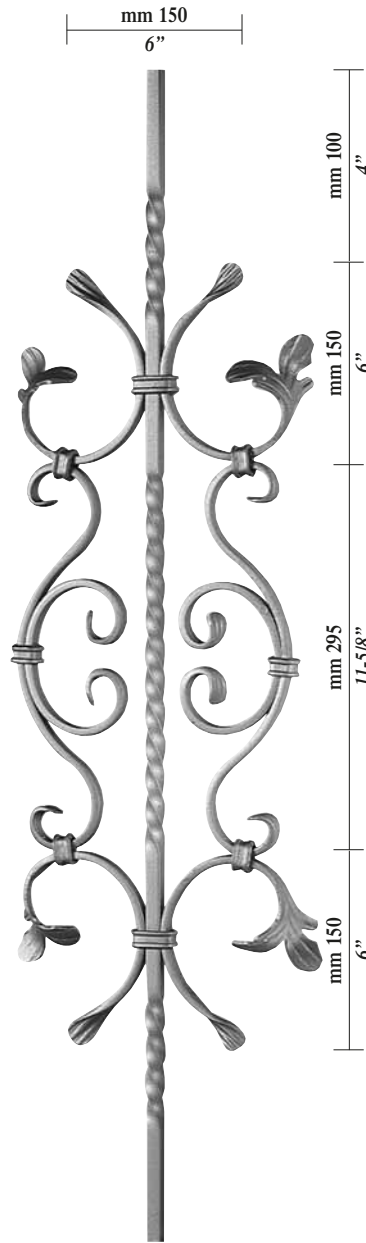
● *Ferro pieno tondo*
Round iron

4.1



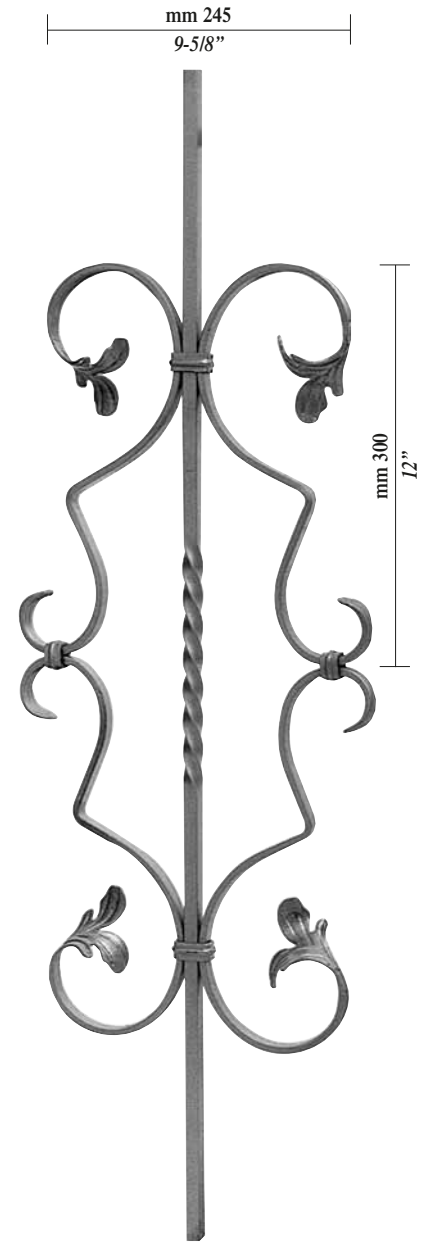
mm 240 x 900 h 9-1/2" x 35-1/2" h

4032 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"



mm 220 x 900 h 8-5/8" x 35-1/2" h


4033 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"




mm 290 x 900 h 11-3/8" x 35-1/2" h

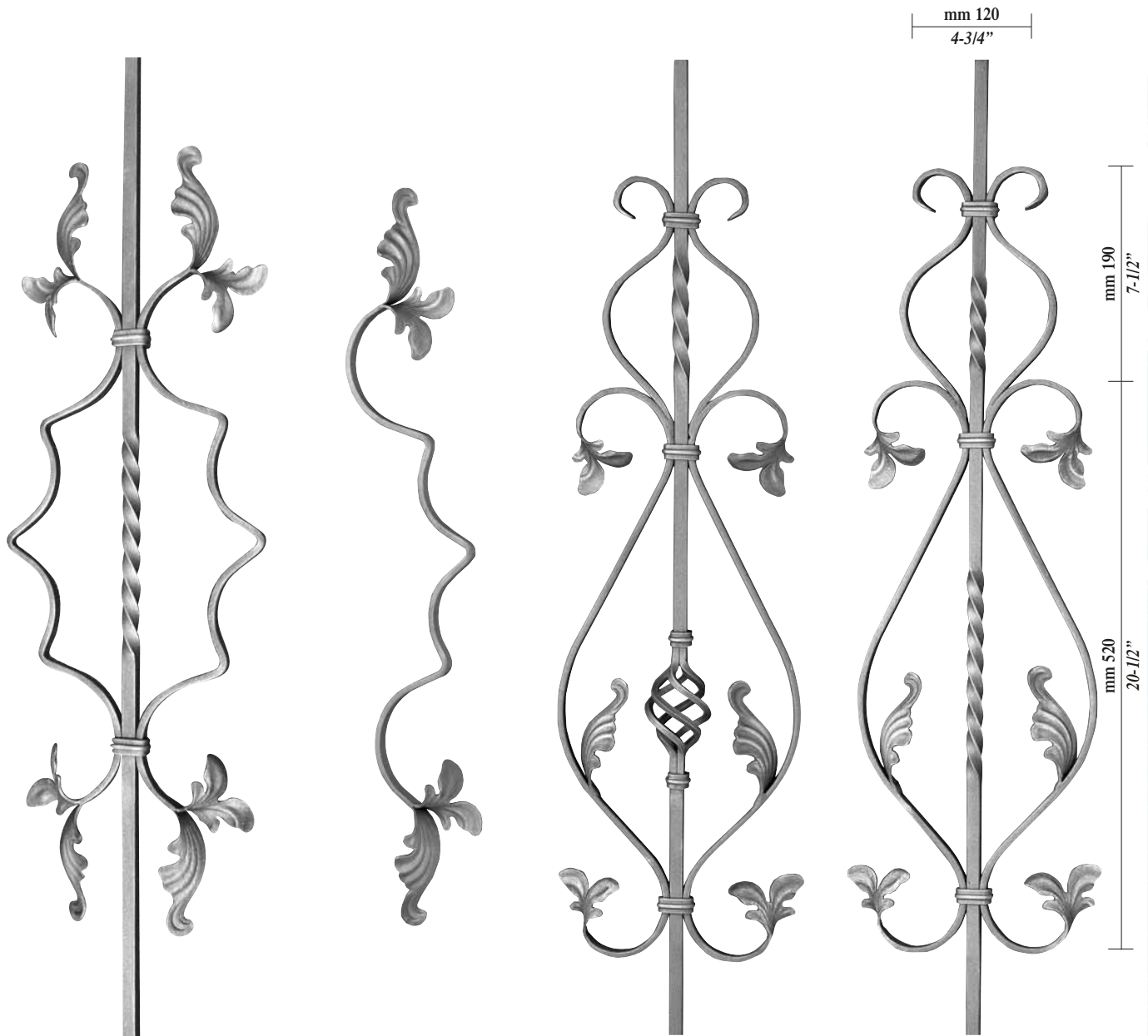
4040 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"

 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail




mm 235 x 900 h 9-1/4"x 35-1/2"h

4045 ■ 12 x 6 1/2"x 1/4"
■ 12 1/2"


mm 110 x 650 h 4-3/8"x 25-1/2"h

4046 ■ 12 x 6 1/2"x 1/4"

mm 250 x 900 h 10"x 35-1/2"h

4050  ■ 12 x 6 1/2"x 1/4"
■ 12 1/2"

mm 250 x 900 h 10"x 35-1/2"h

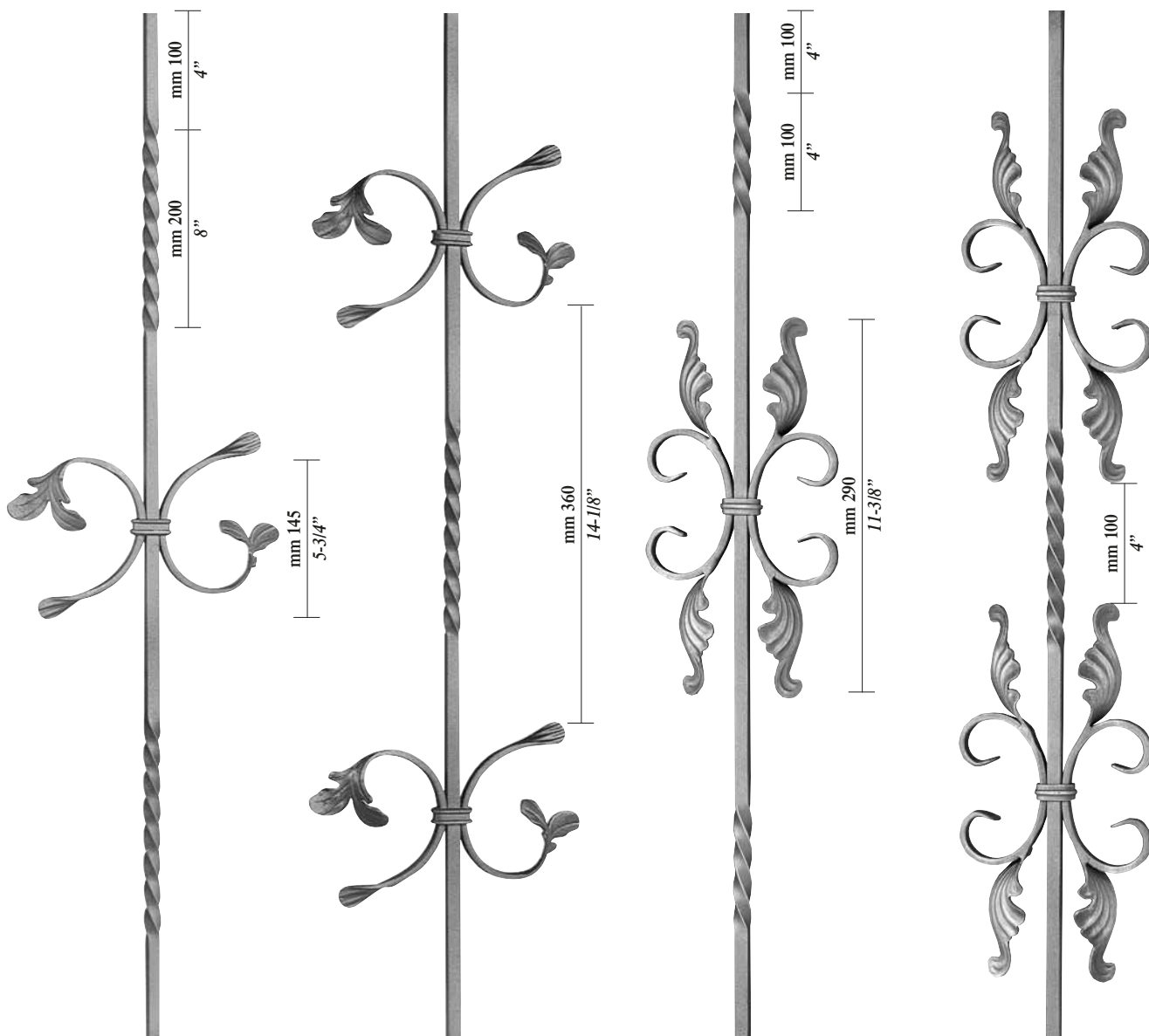
4055  ■ 12 x 6 1/2"x 1/4"
■ 12 1/2"

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

4.1



mm 240 x 900 h 9-1/2" x 35-1/2" h

4058 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"

mm 240 x 900 h 9-1/2" x 35-1/2" h

4057 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"


mm 190 x 900 h 7-1/2" x 35-1/2" h


4065 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"

mm 190 x 900 h 7-1/2" x 35-1/2" h

4060 ■ 12 x 6 1/2" x 1/4"
■ 12 1/2"




 *Martellato*
Hammered

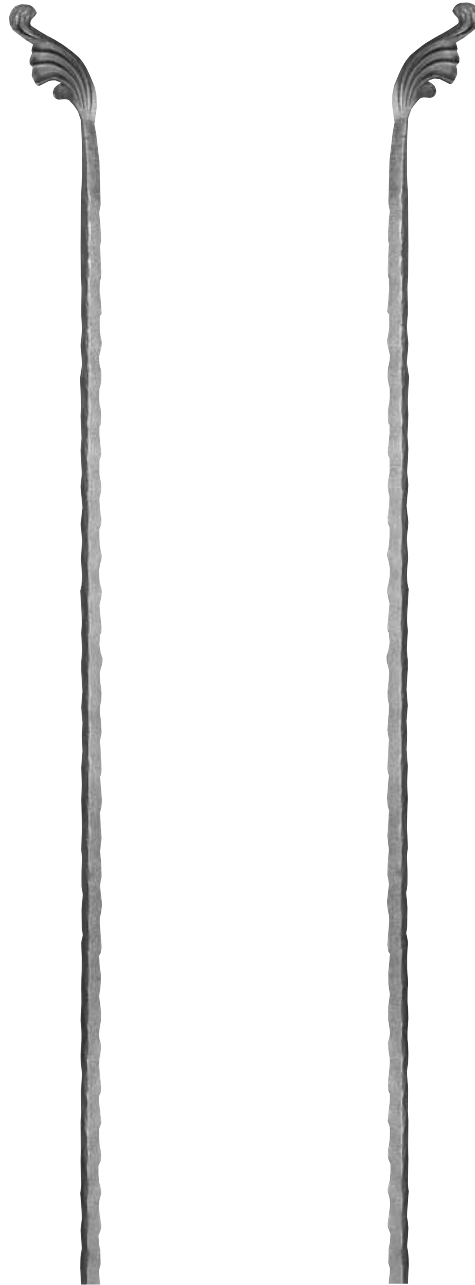
 *Rifinito a caldo*
Hot finished



 *Forgiato a mano*
Hand forged



Particolare finitura
Finish detail

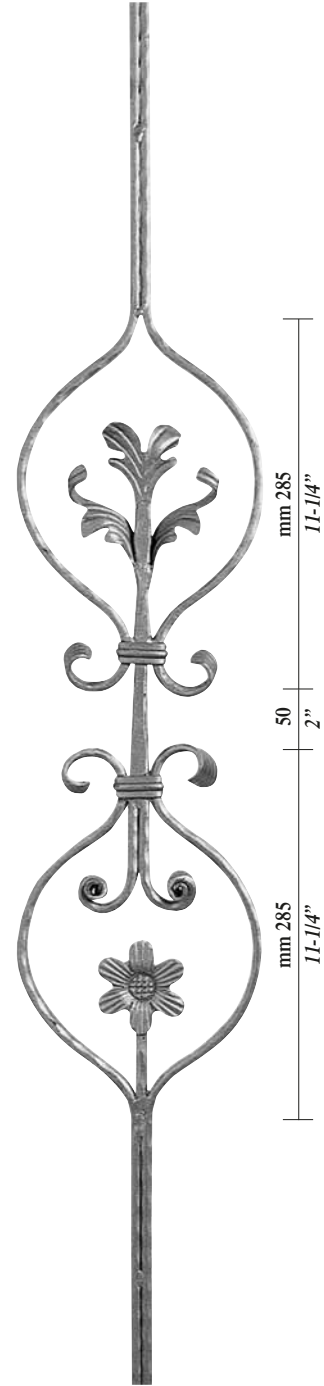




mm 125 x 850 h 5" x 33" h
4090    12 x 6 1/2" x 1/4"



mm 1000 h 39-3/8" h
4137   16 x 8 5/8" x 5/16"

mm 1000 h 39-3/8" h
4138   16 x 8 5/8" x 5/16"



mm 210 x 1200 h 8-1/4" x 47-1/4" h
4143   16 x 8 5/8" x 5/16"

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

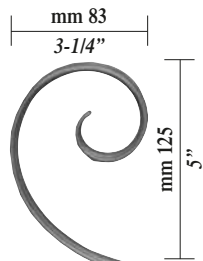
4.2



mm 420 x 490 h 16-1/2" x 19-1/4" h
4516 ◀ ● 12 1/2"



mm 420 x 490 h 16-1/2" x 19-1/4" h
4517 ◀ ● 12 1/2"



mm 300 x 560 h 12" x 22" h
4520 ◀ ● 12 1/2"

mm 45
1-3/4"



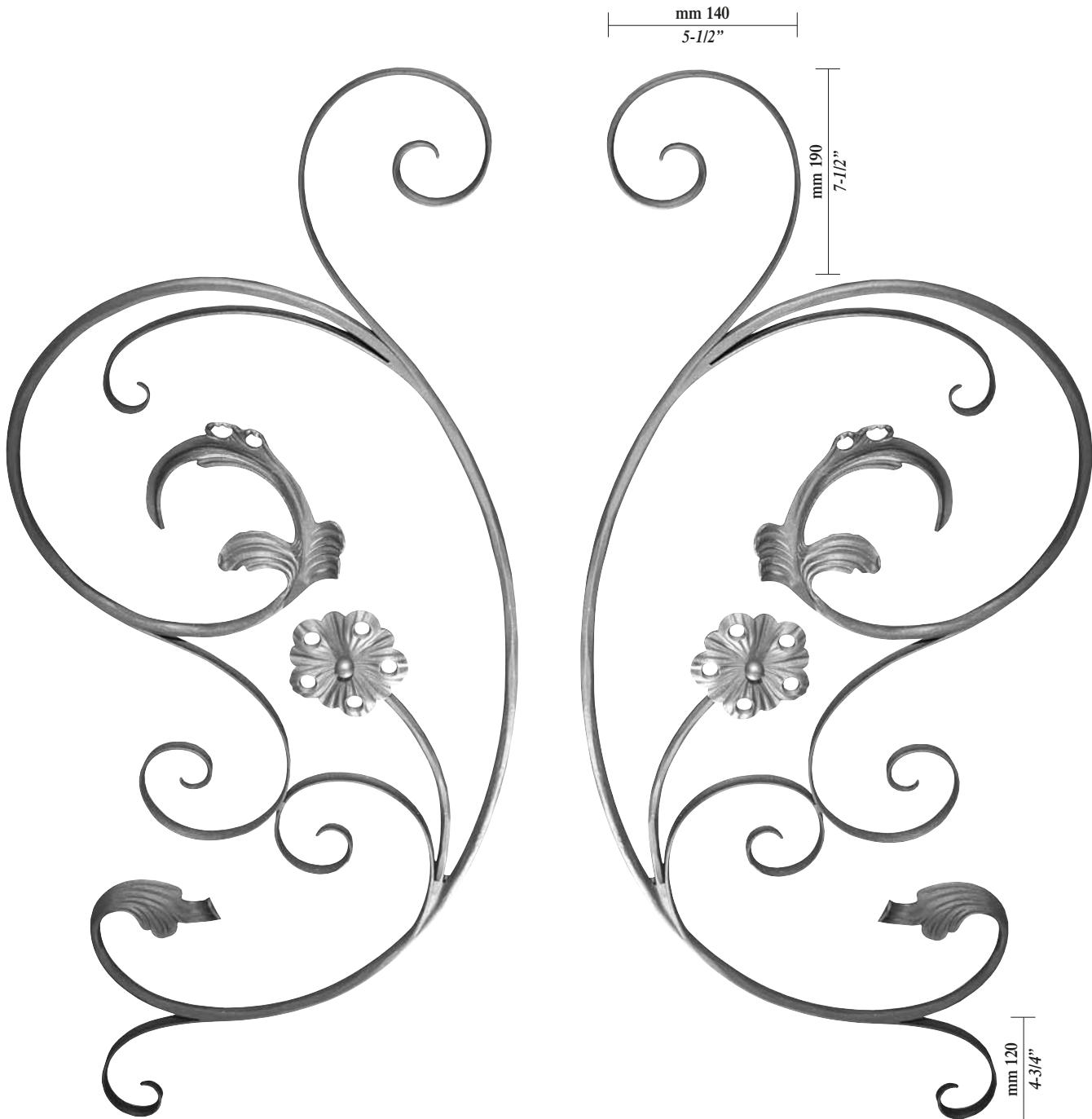
mm 300 x 560 h 12" x 22" h
4521 ◀ ● 12 1/2"

⚔ *Martellato*
Hammered

🔥 *Rifinito a caldo*
Hot finished

✍ *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



mm 400 x 1000 h 15-3/4" x 39-3/8" h
4500 ⚔ ● 12 1/2"

mm 400 x 1000 h 15-3/4" x 39-3/8" h
4501 ⚔ ● 12 1/2"

■ Ferro pieno quadro
Square iron

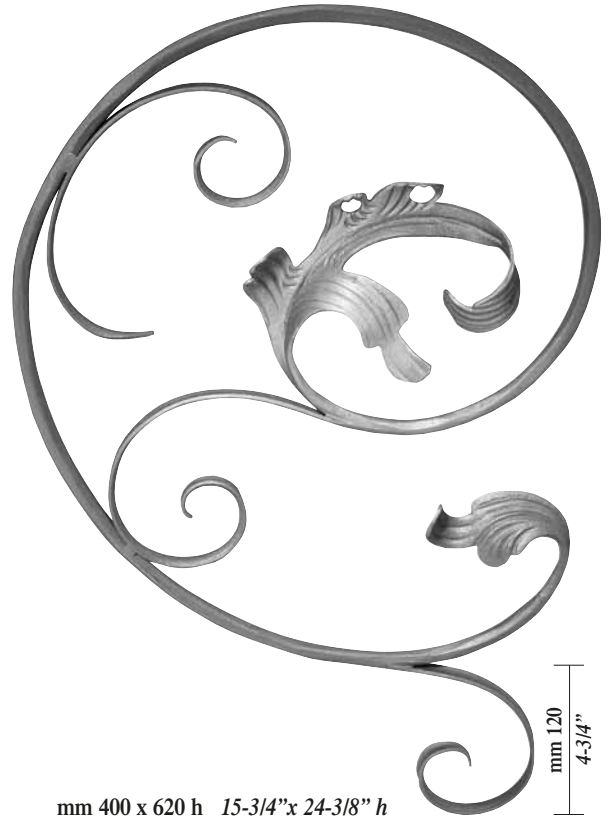
■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

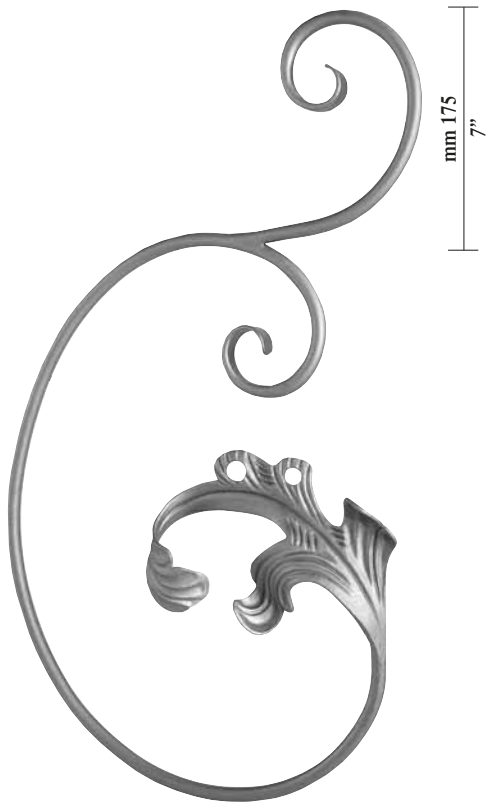
4.2



mm 400 x 620 h 15-3/4" x 24-3/8" h
4510 ◻ ● 12 1/2"



mm 400 x 620 h 15-3/4" x 24-3/8" h
4511 ◻ ● 12 1/2"




mm 330 x 610 h 13" x 24" h
4527 ● 12 1/2"



mm 330 x 610 h 13" x 24" h
4526 ● 12 1/2"

 *Martellato*
Hammered

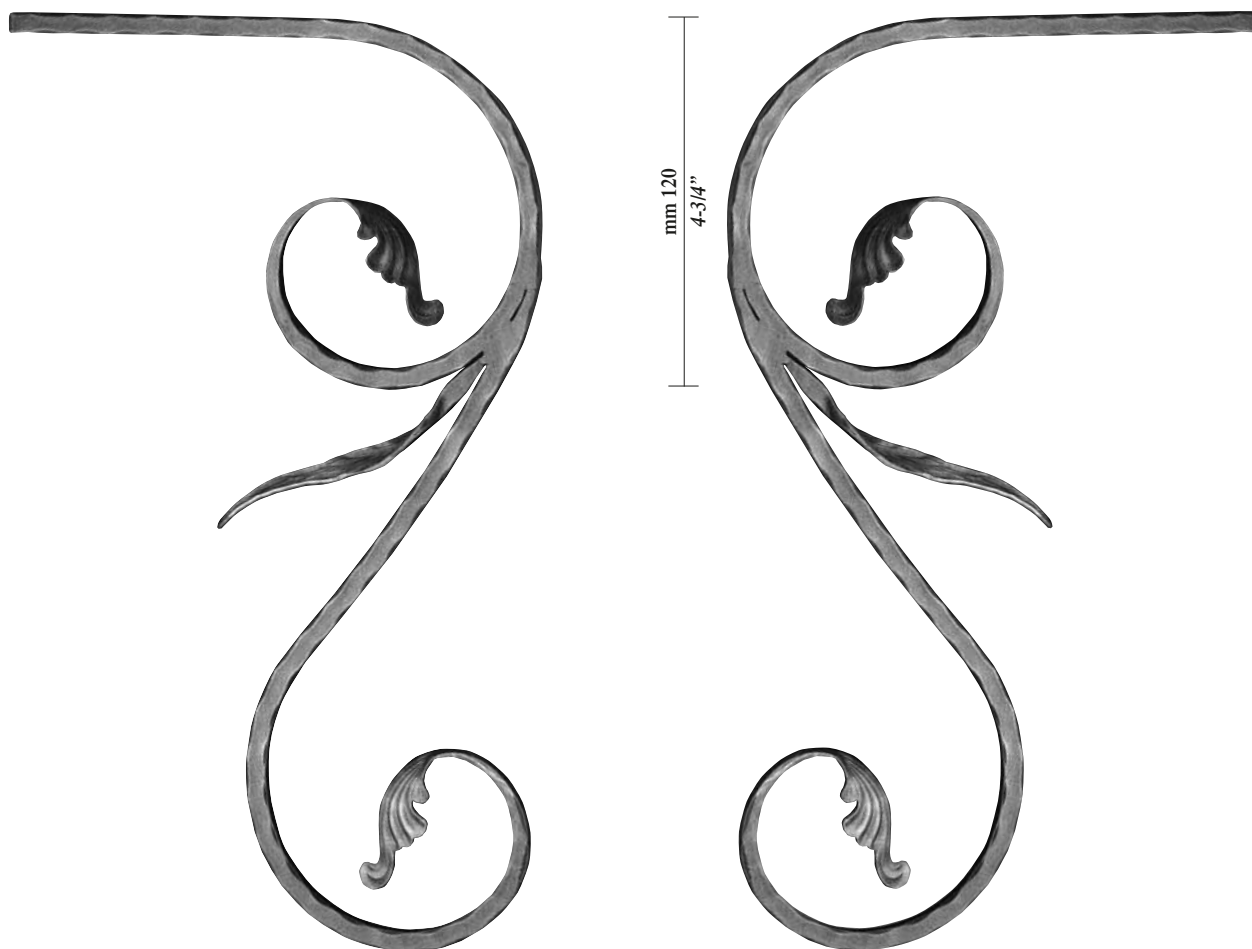
 *Rifinito a caldo*
Hot finished



 *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



4.2



mm 200 x 650 h 8"x 25-5/8" h
4230   ■ 14 9/16"

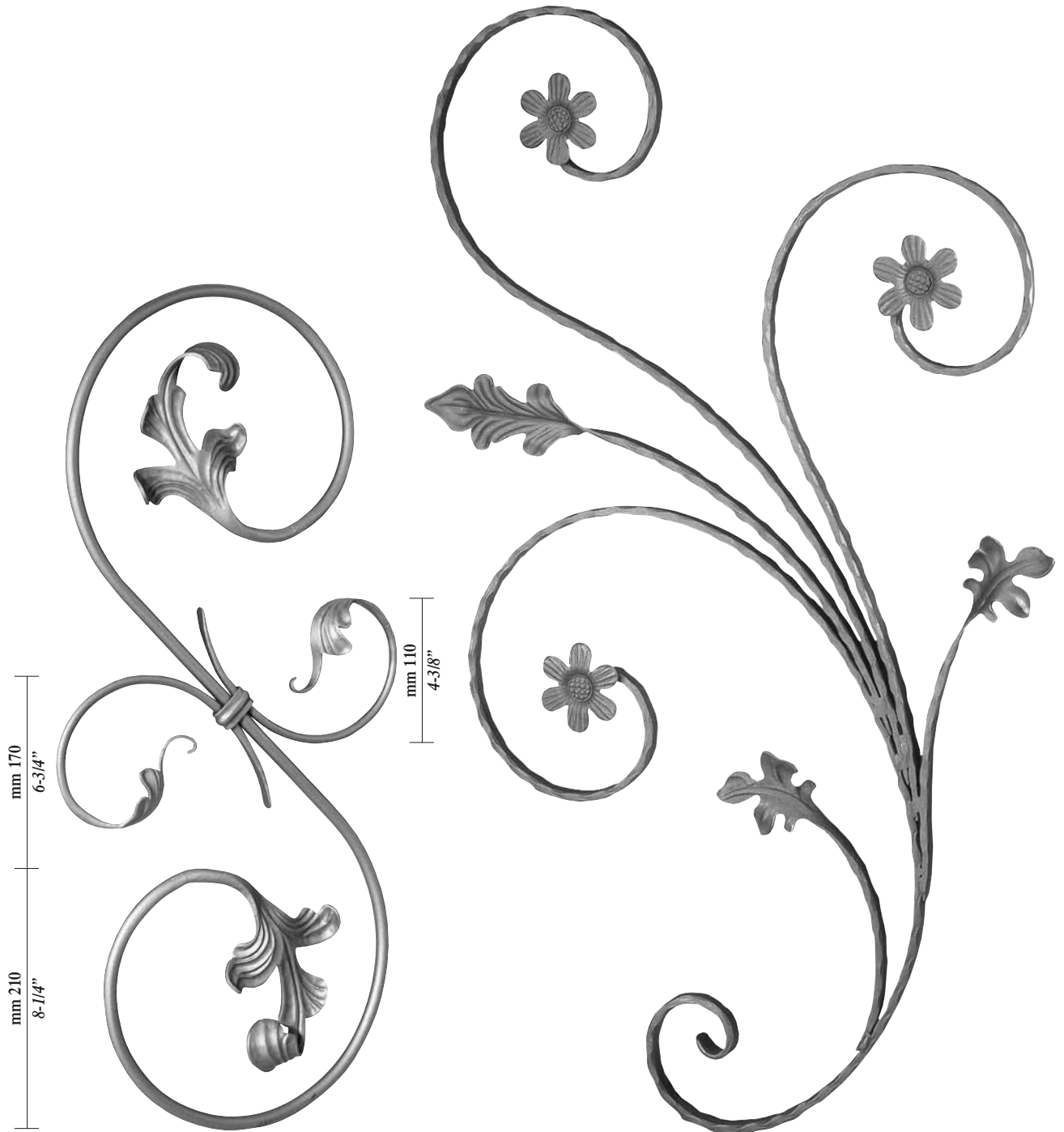
mm 200 x 650 h 8"x 25-5/8" h
4231   ■ 14 9/16"

■ Ferro pieno quadro
Square iron

■ Ferro pieno piatto
Flat iron

● Ferro pieno tondo
Round iron

4.2



mm 170
6-3/4"
mm 210
8-1/4"


mm 110
4-3/8"


mm 320 x 690 h 12-5/8" x 27" h
4540 ● 12 1/2"

mm 600 x 1000 h 23-5/8" x 39-3/8" h
4605 ◀ ■ 16 x 8 5/8" x 5/16"

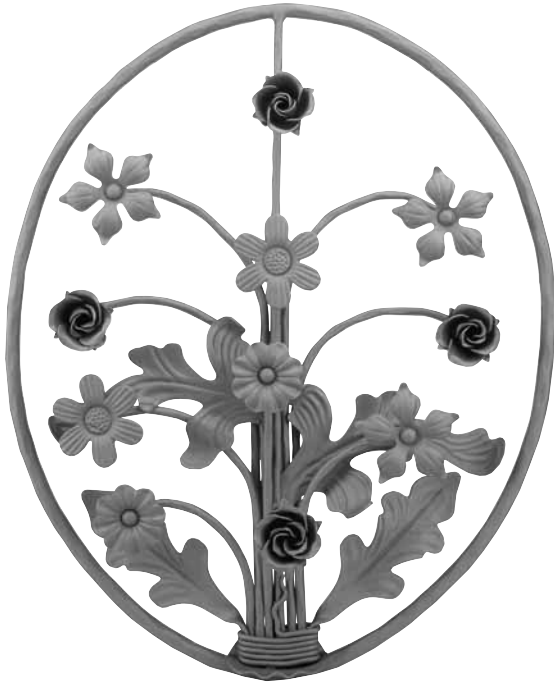




 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished



 *Forgiato a mano*
Hand forged

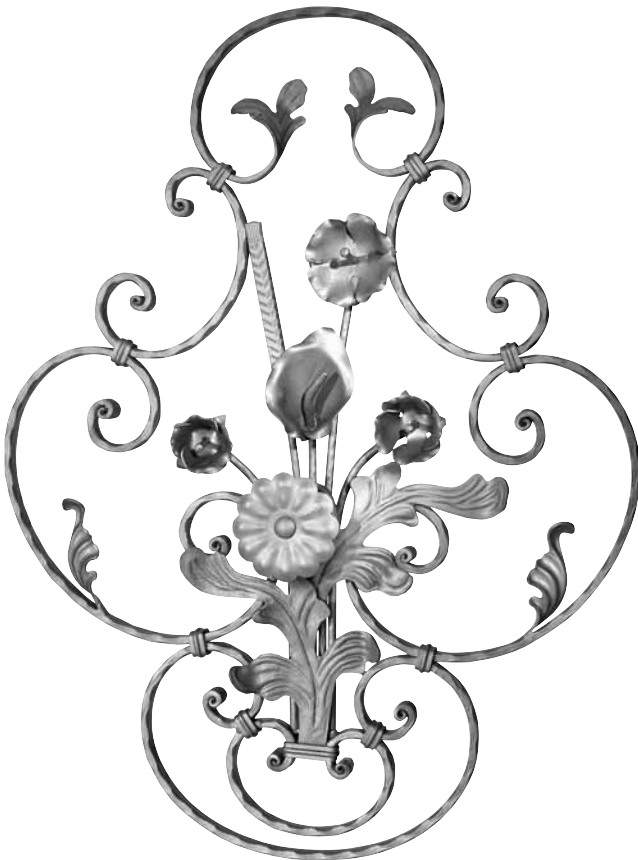
Particolare finitura
Finish detail




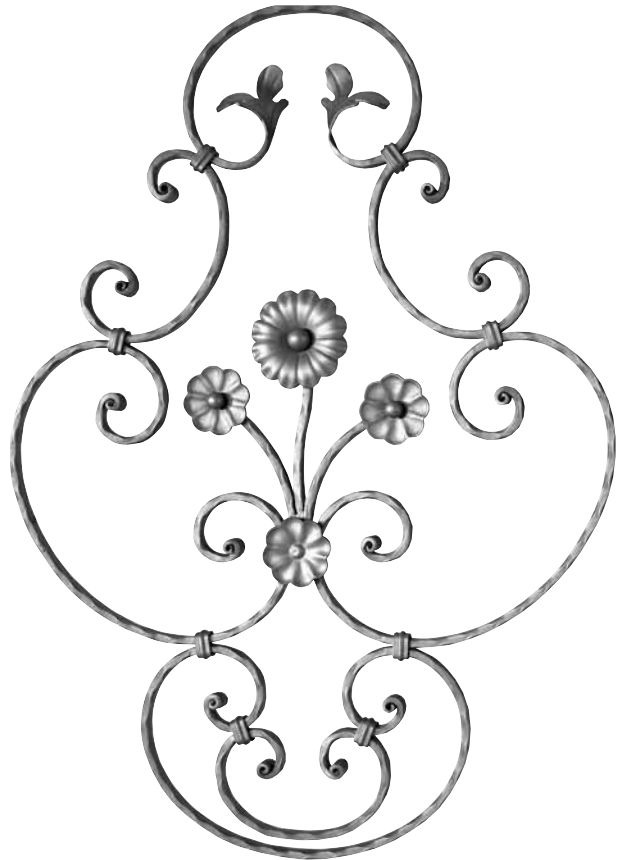
mm 490 x 580 h 19-1/4"x23" h
4270   ● 14 9/16"




mm 490 x 580 h 19-1/4"x23" h
4275   ● 14 9/16"



mm 550 x 770 h 21-5/8"x 30-3/8" h
4285  ■ 16 x 8 5/8"x 5/16"



mm 550 x 770 h 21-5/8"x 30-3/8" h
4287  ■ 16 x 8 5/8"x 5/16"

